Everything in Bathrooms

2023 / Everything you Need to Design your Bathroom Space







BAIA ARMANI / Roca



Bathrooms are evolving

to meet the needs of the contemporary consumer. The modern bathroom is smarter and more efficient than ever before. In addition to centres of hygiene, bathrooms have become relaxing spaces of self-care and healing, the place we return to in order to escape the chaotic bustle of the world outside and give ourselves those moments of wellness which are proving ever more important. We believe that a good bathroom space is fundamental. We believe in what connects us, in what makes our lives simpler, safer, and more enjoyable. Our experience allows us to design and manufacture the products that give you the freedom to make your space exactly what you want it to be, tailored specifically to your personal needs and desires.

From our headquarters in Barcelona, to our design centres and 76 factories around the world, we work tirelessly to provide you with your best bathroom experience. In this edition of *Everything in Bathrooms*, you'll not only learn about our entire range of bathroom products, you'll also find tips to create your bathroom space, just how you want it. On the following pages you'll discover the latest in smart bathroom technology, how to use colour to breathe life into your space, tips on how to keep your bathroom organised at all times, and much more. We want to show you our range of products and inspire you as you create your personal space of comfort and wellbeing.



o6 Smart Bathrooms





Bathroom
Furniture to
Gain Space
and Style



Basins With Personality



A Touch of Colour

The Always-Organized Bathroom





Build Your Dream Shower



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The AC
Marriott
Hotel
project in
Kraków



58 Product Selection

Roca's Commitment to a Sustainable Future





Next-Gen Tech Taking Comfort to New Heights

A steaming hot shower that remembers the ideal settings of each member of the household. An electronic toilet with a gentle multi-setting spray nozzle and LED night-lighting. A mirror that defogs at the touch of a button. It's not science-fiction, it's reality – and Roca's got everything you need to make it a part of your home.

This year, everyone's talking about smart bathrooms. The latest generation of bathroom technology is greener, more functional and more connected than ever before. But comfort and wellness remain the essence of the smart bathroom, and for as much as these new technologies propel the bathroom experience into the future, they are firmly rooted in the comforts that have defined bathroom rituals for generations.

Smart Bathrooms



In-Wash® Insignia

The ultimate smart toilet Make room for the connected WC

Consider Roca's In-Wash® Insignia smart toilet, with innovations that are as progressive as they are intuitive. It still consists of the essential elements: seat, bowl, water. Though now, the seat can be pre-warmed and opens and closes automatically, via a built-in presence motion sensor. The bowl is Roca Rimless®, which makes it more hygienic and easier to clean. And the space-saving tank, integrated into the bowl, has an optimised flush in comparison to earlier models. Each element has been reimagined and optimized according to user experience and functionality.

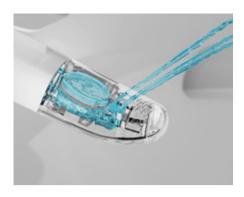
The most notable evolution comes in the form of an integrated water nozzle that provides fully customizable washing and drying functions for intimate hygiene. The position, pressure and temperature of the water and air can be controlled either via a remote control or an app for smartphones. When you're finished, effective drying technology directs air precisely where it is needed.

Other features such as the deodorizer, Supraglaze® glazing and LED night light complete this enticing package. The toilet self-cleans using both water and UV lighting, to ensure the most hygienic experience with minimal hands-on maintenance.





At the heart of the smart bathroom is Roca Connect, a solution for managing the data of your bathroom. Roca IoT service monitors water consumption and issues warnings, alerts and saving insights thanks to integrated systems in In-Wash® Insignia. The settings and features can be adjusted through a mobile app, and statistics are constantly gathered regarding the use of water so you can know how much water each user is consuming at any time.



New wash

New technology in the nozzle, for a softer and more efficient front wash and a more personalized rear wash, with the innovative Multi-Stream.



Automatic functions

A presence sensor activates and deactivates functions when the user approaches. The opening and closing of the cover, the cistern flush, the guiding LED light, or the deodorising system can also be set up.



Integrated cistern

The space-saving In-Tank® technology integrates the cistern into the bowl, enabling its installation anywhere and unifying the overall aesthetics, as well as making it easier to maintain. The Roca Rimless® Vortex design provides a powerful flush with a whirlwind effect.



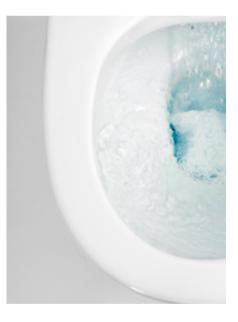
Easily removable heated seat

The seat, manufactured with an exclusive antibacterial material, can be easily removed to make cleaning and maintenance easier. Users can select and programme the temperature of the seat.



Coanda drying effect

Fluids tend to follow the curvature of a nearby surface. This is the Coanda effect, the principle behind the design of the In-Wash® Insignia nozzle. It directs the air to the washed area, achieving fully effective drying.



Maximum hygiene

In addition to featuring the Supraglaze® glazing, an optional flush with sanitising liquid, and its maximum hygiene nozzle also cleans itself before and after each use, and its UV light removes 99,9 % of all microorganisms.

In-Wash® Ona

Smart made simple Enjoy Roca's In-Wash® technology Inspired by the warmth of the Mediterranean, the new In-Wash® Ona is a smart toilet with a totally intuitive washing configuration interface, with high drying capabilities thanks to the Coanda effect, and with the control and personalization that Roca Connect delivers. What's more, In-Wash® Ona seamlessly integrates design and hygiene with organic lines inspired by natural forms, is a smart choice for the bathroom.







Wall-hung



Back to wall single floorstanding



Intuitive use

Extremely easy to use with a side round button and panel, its functions can also be controlled via the mobile app.

Personalised wash

Oscillating front and rear wash with adjustable pressure, temperature, and position and more effective drying with the Coanda effect. The rear wash includes a mixture of air for improved performance.

Design

Modern and soft shapes in a toilet that is available in three versions: wall-hung, back to wall single floorstanding, and close-coupled.

Comfort

Details like the soft close seat cover and night light enhance the user experience.

Maximum hygiene

With a self-cleaning nozzle before and after each use and UV light to guarantee hygiene, it features the Roca Rimless® design and Supraglaze® glazing to make cleaning easier.

Easy cleaning

Removable seat and integrated water descaling system.

In-Wash® Inspira

A smart toilet for every bathroom space



Wall-hung with In-Tank®



Back to wall single floorstanding with In-Tank®



Wall-hung



Back to wall single floorstanding



Back to wall close-coupled



The In-Wash® Inspira collection features a wide range of installation options for every household and bathroom space, with a minimalist and compact design and no visible wires. Regardless of the design or installation option you require, you are bound to find an In-Wash® Inspira that suits your project.

Multiclean® M4

Today's technology for everyone

With a slim and modern design, the latest generation of seats with personal hygiene technology brings all the advantages of intimate washing with water to Roca's traditional WCs, by only changing the toilet seat and cover.

Multiclean® M4 transforms the WC into a true smart toilet with washing and drying technology, a self-cleaning nozzle and an entirely personalised experience, thanks to Roca Connect.



Compatible with several Roca WC collections.

Modern and minimalist design.

Personalised washing and drying functions.

Comfort seat.

Connectivity through Roca Connect and mobile app.

Easy to use, thanks to its side panel with round button.

Smart Showers

It's in the shower that smart tech is at its most pleasurable – and Roca's Smart Shower technology begins before you've even stepped inside the shower itself. From the app, you can instruct the shower to pre-heat to your desired settings, so that at each step of the way your experience is personalised according to your exact needs and desires. Should you wish to adjust the temperature or pressure of the water once inside, the settings can be altered at any time with precision via the LED control panel.

Once you've decided how you want your settings, all that's left is to sit back and enjoy a shower experience like no other. The control panel also allows you to change which outlet (overhead, hydromassage column, or both) the water comes from. To pause the shower and lather up, you need only push a button – when you're ready for the water to come back on, just push the button again and it will return at exactly the setting you left it.

Once you leave the shower, you can activate an integrated cleaning programme that releases high levels of pressure from the outlets, removing limescale and other impurities from pipes and jets. It's a safer shower too – the temperature control settings (which by default go to 38 degrees and have to be deliberately activated to go higher) make it more difficult for children, the elderly and other at-risk users to suffer burn injuries.







Smarter Bathrooms for a Healthier Planet

Smart tech is more than just cool gadgets (although it's got those too) - it's also greener than before. Smart bathrooms allow for significant water and energy savings. For example, Roca Connect keeps track of the amount of water used by each person and the total amount of water from all users, thus raising awareness of water consumption and encouraging responsible habits. And their personalised control settings mean no more pesky switching between scalding hot and freezing cold while you're looking for your desired temperature and pressure in the shower - making for a more pleasant experience for you and creating serious savings of water and energy over the course of a year. With the average shower using a litre of water every seven seconds, these minutes spent trying to get the settings right are better for the planet and can save you significant money on water bills at the end of the month.

Smart bathrooms apply the best of smart technology – customization, data analytics, improved user experience – while enhancing the timeless experience of comfort and wellness that define the bathroom moment and improving our daily routines. To call it the future would be a misnomer: The smart bathroom is already here.



With five bathroom furniture collections making their debut in 2023, Roca presents a gamut of styles to create a contemporary and well-considered bathroom space. From the tiniest under the stairs half-bath to a voluminous open-plan master bathroom, a furniture collection that is beautifully designed, well-crafted and fits your needs can make all the difference.

Bathroom Furniture to Gain Space and Style



Horizon

Roca is known for pushing forward the possibilities in bathroom furniture textures and finishes. Case in point: the fresati wood finish found on the Horizon collection. This unique wood formation with vertical slats immediately gives a sense of luxury, particularly when balanced with its cast marble countertop. This distinguished wood finish looks as good in a well-appointed townhouse as it would in a countryside chalet. Pair it with one of the Horizon collection's sophisticated, contemporary basins for a winning combination.

Inspira

The striking contemporary design of the Inspira collection is complemented by its versatility. Units can come as two drawers stacked together or as an individual one-drawer unit that is slightly skewed or separated from the Fineceramic® washbasin, a great space-saving technique for smaller bathrooms. Basins are designed in round, soft and square formats to find the best fit with any space and piece of furniture. The handle can contrast with the rest of the unit (such as a white set of drawers with an accented metallic handle), or be a seamless, single-colour finish. Units can come in dark wood, light wood, matt white, matt terracotta or matt sand finishes.



Tenue

The Tenue collection's compartmentalised drawers have been laid out to make organising easy, both for larger and smaller bathroom necessities. The storage drawers are outfitted with a streamlined handle set at a 45° angle in a straight line with a crisp edge finish (characteristic of higherend units) and an on-point detail that allows for simple opening and closing. A Stonex® washbasin sits elegantly atop this unit, and the furniture can come with a matt white, matt black, onyx, night blue or pearl finish.



Optica

Modern, clutter-free bathrooms start with well-designed bathroom furniture. Optica is optimized for flexibility and style. This furniture unit comes with two drawers and ergonomic handles which are subtly integrated into the unit and simple to use. These units pair with glossy white Stonex® unik washbasins or with three different ceramic finishes in over countertop solutions. Matt white and night blue surface finishes are timeless classics, while three wood surfaces in light, medium and dark work great for Scandi-modern looks as well as rustic-chic.



The Gap

The Gap is a functional collection that scores high in adaptability. It is designed with numerous configurations and sizes in mind: wall hung units and floor standing cabinets, multiple sizes and a variety of colours, adjusting to individual needs with ease. The Gap furniture units embody this style with a variety of finishes, including the classic Nordic ash, light blue and light grey. The use of responsibly sourced wood finishes is increasingly sought after in the bathroom space, for a natural, Nordic feel that gives a sense of warmth and comfort.



Finding bathroom furniture that adapts to your needs is essential, and contemporary ranges of furniture are designed with versatility and style in mind. The right piece of furniture not only gives more storage and extra space, it can unlock the latent potential in the bathroom as well.

Basins With Personality

Now is the moment to go for a striking over countertop basin in your bathroom

The basin is increasingly becoming a statement piece which no design-conscious homeowner can afford to take lightly. While the basin's basic functions remain the same as ever, the past decade has seen a wave of exciting new designs that question long-held beliefs and explore new forms. This has been made possible in large part due to new technologies such as Roca's Fineceramic® material, which allows for pieces that are lighter and finer than ever before, and for the design of shapes and dimensions that were previously not viable.

Over countertop basins are especially on-trend this year. These bold designs

free the basin from its traditional setting on a pedestal or in a vanity, daring to put its form on display and reimagining what shape it can adopt. Here, we take a look at some of Roca's most exciting new basin designs and how they can give a fresh look to your bathroom space.

Installing a unique over countertop basin in your bathroom is a simple and effective way to bring both cosy and contemporary feel to your bathroom space. Roca also offers other over countertop options in collections such as The Gap (round or square), Inspira (soft, round or square), Beyond and Bol.



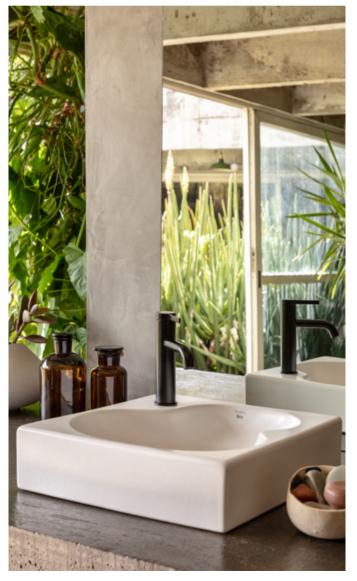
"The design is like the sea horizon, recalls the movement of water, of waves, the ocean, elements of Nature."

RUY OHTAKE

Ohtake

The Ohtake collection was created by the late Brazilian architect and designer Ruy Ohtake, who throughout his life took inspiration from forms found in nature: the sea, the sky, and what he considered the purest form of design, the egg. His collection for Roca unites these elements in a set of functional yet playful basins in a variety of colour options. With their flowing curves and wavelike forms, Ohtake basins are guaranteed to make a splash.









Horizon, Geometry in Motion

Horizon's basins take their inspiration from the lines of the urban environment: intersecting streets, the play of light and shadow cast by buildings, the line of the horizon in the distance. These striking, geometric basins engage the eye as they play with dimension, angle and slope. The basins' straight, crisp lines and fine edges would be difficult to achieve by traditional methods, but were made possible in this collection by employing Roca's exclusive Fineceramic® material, which is both lighter and more durable than normal ceramics.

Inspira, Inspired Shapes and Forms

The Inspira Collection offers multiple possibilities in the bathroom space and is designed with three distinctive styles: round, square and soft, a new design that blends rounded forms with angular lines for a unique look. The washbasin is available as over countertop as well as an integrated Unik basin, and is made with Fineceramic®, the innovative, high-performance ceramic material that adds a sense of lightness to the basins and allows for thinner walls and more sculptural designs. The basins are available in several finishes, including glossy or matt, with colour choices such as beige, coffee and onyx.





Ona, Mediterranean Lifestyle

The Ona collection is one of Roca's latest collections for the bathroom space. Inspired by Mediterranean architecture and design, these basins are a subtle composition of elegant curves, soft lines and warm colours. Ona offers bold over countertop basins that can pair with any surface, or in countertop options which integrate seamlessly into one of Ona's stately, storage-conscious furniture units.

Optica, Modern Urban Style

With its versatile circular, square or semi-circular shape, Optica offers a new take on the classic basin. Simple, organic forms are light, durable and easy to clean, making them a practical choice for the modern bathroom. The ceramic basins are available in a variety of colours and finishes, so there is sure to be an Optica basin for every bathroom space.



A Touch of Colour



Colour is finding its way into the bathroom space in unexpected and delightful ways. This intimate and personal space, where we spend a good amount of time each day, should reflect a sense of joy and personality, and colour is a great design element that can create that possibility. Update your bathroom with painted walls, colourful ceramics, or bold pieces of furniture. Decide your style and find the best way to apply colour to your bathroom space.







Create a colourful wall

Painting the walls is often the first idea that comes to mind when thinking about sprucing up your bathroom with a bit of colour, and it certainly can transform the space. A wall of colourful ceramics can also make a bold statement without taking over the whole bathroom. Subtle pastel colours, such as yellows, light greens, soft blues and pinks, have long been popular in the bathroom, though increasingly, dark tones, such as dark brown or brick red, are also being used.

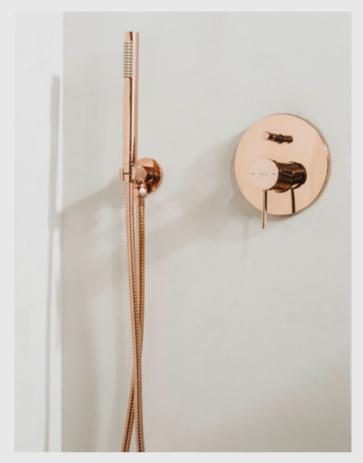
Make a statement

One way to add colour to your bathroom, without touching the walls, is to add a colourful piece of furniture as the centrepiece of your space. Choose units to set the mood and complement your chosen style, such as glossy white for an urban look or wood finishes for a modern Scandinavian or rustic-chic aesthetic. Go bold with the blue Optica unit, which will stand out against a white, light blue or grey wall. For a modern look, Inspira's sleek and stylish pieces allow you to combine different colours, such as terracotta, matt white or natural wood finishes, with a contrasting dark, metallic profile. Go one step further and create a unified space with matching accessories from the Ona collection. Available in a muted palette of colours (white, green or sand), Ona's four pieces of accessories combine perfectly with the bathroom furniture in the same range of colours.



Metallic finishes for stylish bathrooms

Chrome's silvery hue is a timeless, modern classic in bathroom fixtures, but new metallic colour tones are turning heads, particularly rose gold. Rose gold is not shy about its beauty. Luxurious, contemporary, with an innate appeal, it mixes seamlessly with white, black or brown washbasins adding in a pop of radiant energy into the bathroom space.





Black or White

Elegant and timeless, black adds a sophisticated and classic touch and can easily be combined with accessories in other colours. Enter the new matt white faucets of the Cala collection and accessories of Hotels collection, a new range in the design of bathroom spaces. Black and white never go out of style and now you don't have to choose which one to use in your bathroom design; use white for a clean and fresh feel and add black to give your space more depth and richness.



In seventh heaven

You're spoilt for choice when it comes to colours for your washbasin. Keep it simple and timeless with glossy or matt white, choose onyx, pearl, beige or coffee for a neutral and elegant look, or add a touch of sophistication with our newest addition, matt black, available in our newest washbasins. Create a real sensation by adding the beautiful Ohtake matt black washbasin, a design sure to impress and stand out in your bathroom space.

Whether you choose bold hues or warm tones, mix and match or stick to one colour, now is the time to get inspired with a touch of colour in the bathroom space.



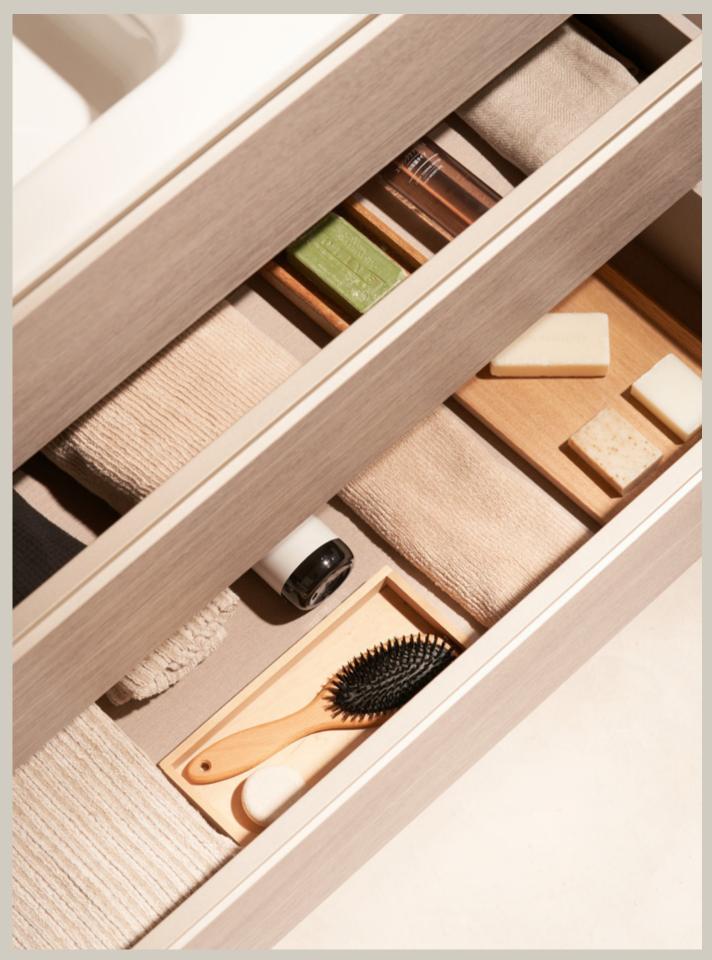
Tips to Keep Your Space Clean and Clutter Free

If you're like most bathroom users, you use your bathroom space for more than just a toilet and shower. It's where you begin your day, and it's where you end it. It's where you perform your daily routines to keep yourself looking your best. You are likely to have more than a few products that you've accumulated over the years.

Perhaps you have some mascara, lipsticks, lipliners, lip balms or lip glosses. Perhaps you have concealers, foundations, blushers, highlighters, brow pencils, eyeshadows, eyeliners, nail polishes and removers, as well as cleansers, moisturizers, serums, toners, facial scrubs and sunscreens for face and body. Perhaps you share this bathroom with someone who uses shaving cream, a razor, hair

gel, cologne, cotton swabs, contact lenses, face wash and aftershave, and perhaps each of you has a toothbrush, toothpaste, mouthwash, dental floss, nail clippers, combs, brushes and deodorants. Perhaps all these things are mixed in with an assortment of devices which compete with the hair dryer for space in the outlets.

The bathroom should be an oasis of calm and relaxation, yet no room in the house is capable of spiraling out of control faster. Trying to arrange dozens of small products around a relatively small water source can sometimes feel very stressful. Roca offers a variety of simple and inexpensive solutions that can be the perfect antidote. Here are a few top tips to get your bathroom in order.



Keep it hung up

Wet towels have no place on the backs of chairs or the corners of doors – and least of all on the floor. Aside from being unable to dry properly, discarded towels can sprout mould and spread germs throughout a bathroom. Nip this problem in the bud by installing a towel rail near your bath or shower, or for multiple users, a towel rack. Heated towel racks get the job done in a fraction of the time.

If you have limited space, consider robe hooks. Line up several in a row so each family member can hang their towel easily. Whether you own a robe or not, robe hooks are great places to hang clothes, towels or hand towels in the bathroom.





Keep it off the counter

Soap and bathrooms go hand in hand, but when soap bars are left directly on the countertop, they can cause mould or discoloration. Soap dishes help soaps last longer and keep your counters clean. Soap dispensers for liquid soaps can match your bathroom's decorative scheme and are a great way to tie the room together. Roca offers both dispensers and dishes in a variety of finishes, with countertop or wall-mounted options.

Magnifying mirrors (also called zoom mirrors) can do wonders when it comes to applying makeup, shaving or any other grooming ritual. But when they sit on the counter they occupy valuable space, and the user often has to bend down to reach them. A wall-hung magnifying mirror gives you all of the functionality with none of the headache.



Keep it germ free

Bathrooms are supposed to be sanctuaries of cleanliness, but clutter and carelessness can turn them into a hotspot for bacteria. All those disposable contact lenses, cotton swabs and makeup removal pads need a place to go after use. Make sure to have a waste bin handy for those small items which can pile up so easily if left unchecked. For most bathrooms, a small three to five litre waste bin is sufficient to keep things looking tidy. Toothbrushes (or any other item that goes in your mouth twice a day) have no business lying flat on the countertop where they can pick up germs and bacteria.

Tumblers are great all-purpose containers that help keep toothbrushes and toothpastes clean and fit for use. Last but certainly not least, anywhere one has a toilet, a toilet brush and brush holder is of the utmost importance. The brush keeps the toilet clean, and the holder keeps the brush contained. Consider a wall-hung version as a stylish upgrade to the typical toilet brush holder, which also makes for easier cleaning of the floor area.



Keep it handy

There's no right way to store your toilet paper, but there is a wrong way. Besides giving a sloppy impression, if your toilet paper is on the floor or the edge of your countertop, it could be picking up extra germs. Make your life easier by installing a toilet roll holder within easy reach of the toilet.

The shower zone sometimes gets a free pass as far as organization goes, but it shouldn't be ignored, and you would do well to keep things like razors and slippery soap bars away from bare feet. Grilled containers are perfect for shower storage, keeping the profusion of small objects handy and organized. What's more, the grill design lets water fall straight through, inhibiting the build-up of bacteria.





Keep it stored away

Mirror cabinets serve the same function as flat mirrors, but they open on a hinge to reveal a set of shallow storage shelves within, giving you instant bonus storage while taking up zero additional space. Makeup and other small toiletries are perfect for these spaces. Roca's Eidos mirror cabinet comes with an integrated LED light and a built-in electrical socket.

Bathroom cabinets are one of the top storage solutions for the bathroom space. They integrate the basin into a

furniture cabinet, providing storage below while leaving the top free for other, more frequently used items. They can be floor-standing with legs, or anchored directly to the wall for easier cleaning underneath. Inside the cabinet drawers, an organizing tray will keep your smaller items all in one accessible spot. For larger items, like towels for example, which take up a lot of space, yet need to be kept close at hand, an all-purpose auxiliary storage column is your best bet. Stylish and subtle storage columns offer maximum storage while occupying little floor space.





Keep it organised

Clutter can build up in a bathroom drawer in no time. They are perfect receptacles for keeping brushes, combs, makeup or medicine hidden away, but try to find that favourite lipstick or to remember what is even stored in the drawer, and it soon becomes a mystery, a space where items go to be forgotten. Well-designed drawer trays and integrated storage dividers in furniture units are a simple way to get organised, while also saving space. Collections such as Inspira or Ona have built-in storage dividers. Use longer sections for combs and brushes, smaller squares for extra bars of soap or hair ties, whichever way you use the space, maximise their potential and get better organised as you do.

Even the nicest bathrooms can take on an air of sloppiness if they're allowed to become overrun with a thousand random objects. By staying on top of organization, you'll make your daily routines a whole lot simpler – and you'll also be keeping your bathroom looking its very best.

Build Your Dream Shower

The shower is a space of wellness, comfort, rejuvenation and pleasure, where elements as simple as a stream of water and a transparent, thin piece of glass are capable of blocking out the troubles of the outside world. The shower is one of the most important rituals of the day, the wellness moment *par excellence*. A good shower can wash away not only dirt and germs, but also worries and petty annoyances.

As such, it is a place that cannot be overlooked. Here, are some elements which can give your shower that extra bit of comfort and guarantee a moment of pleasure in your daily life.



Thermostatic Mixers

Find Your Perfect Temperature

An easy way to immediately upgrade the comfort of your shower is to install a thermostatic mixer. These let you jump right to the exact temperature you want and stay there, with no pesky jumping between hot and cold. The result is your ideal shower setting from the first moment.



T-500

Roca's T-500, with sleek ergonomic handles, offers a wide range of options for showers or bath/showers in chrome and black.

Index-T Switch

Roca's latest is the Index T-Switch, a full-sized telescopic shower column with thermostatic control dials which regulate the flow and temperature of the water.



Shower heads

Let it Rain

As their names suggest, Rainsense and Raindream shower heads — made from ABS and stainless steel, respectively — offer a full-body downpour of soothing overhead water.

These shower heads have been designed with relaxation and gratification in mind. Their slim design and variety of colour and finish options gives them a contemporary look that will bring a keen sense of sophistication to any space



Shower Trays

A Seamless Solution

Removing barriers in the bathroom space also extends to shower trays. A floor-level shower tray gives an inviting sense of unity to the bathroom and makes the shower more accessible.

Paired with a transparent enclosure, these shower trays can breathe new life into a bathroom, integrating the shower into the space and creating a feeling of cohesion.



Terran

Manufactured in Stonex®, Roca's most versatile shower tray is updated with an original gravel texture, shifting the drain sideways for greater comfort and adding three grid designs in eight finishes.

Cratos

All hygienic properties of Senceramic®, Roca's exclusive and antislip ceramics in an extra-slim design with five finishes.



Pyros

The integrated fast-flow drain is the unique feature of this extra-slim, elegant, and minimalist shower tray, available in several finishes on a sandy texture.





Granada

With a neutral design, this shower tray, manufactured in acrylic, features a perimeter frame and a slightly raised design to leave room for the trap and make its installation and maintenance easier.

Shower Enclosures

Open up the Possibilities

Gone are the days of opaque walls or plastic curtains. The modern shower should not be divided from the rest of the bathroom, but rather fully integrated into it. To achieve this, go for a transparent shower enclosure. These elements, as stylish as they are simple, remove the sensation of barriers and give a feeling of openness and space, no matter the size of your bathroom. Both Victoria walk-in and Naray come standard with the Maxiclean® treatment, an invisible protective coating which inhibits the build-up of lime and water spots.

Victoria

Not all bathroom spaces are the same, which can make fitting in a shower that offers functionality and comfort, a challenge. Victoria shower enclosures are designed with a number of forms and configurations, including 1 or 2 sliding doors, lateral or quadrant forms, which allow for the unique rounded shower door, swinging doors and fixed panels for easier installation. Victoria shower enclosures can transform any space, whether large or small, and create an ideal shower environment for better enjoyment.



Roca's Naray collection is a reliable range of shower enclosures whose sliding doors are opened via an easy-to-grip polished silver or matt black handle. Order exactly the size you need, with an edgeless or a brushed matt black profile to give a stylish sense of definition.







A good shower is at the very heart of any wellness routine. It remains one of the few moments of true disconnection, where phones are forbidden and worries are left outside. You deserve your dream shower — and whatever your preferences in the shower space, Roca has everything you need to make that dream a reality.





Why Everyone Needs an Accessible Bathroom

TEXT BY PATRICIO MARTINEZ AND MAXIMIÀ TORRUELLA. PMMT ARQUITECTURA. BARCELONA

At some point, each of us may find ourselves unable to fully access the space around us. It might be through injury, or might not; it may be long-lasting or short in duration. It may come early in life, or later.



Access wall-hung Stonex® basin with integrated towel rails



Access wall-hung Stonex® basin with integrated shelves and towel rails



Access Roca Rimless® wall-hung WC



Access foldable shower seat



When we speak about disability and accessibility, most of us think in terms of wheelchair users or the visually impaired. But there are millions more whom, without having any kind of recognised disability, find their daily lives affected by some sort of temporary or permanent limitation in the use of their surroundings. Children, pregnant women, people with obesity or the older population all frequently find themselves affected by a clash between the built environment and their needs. But it is not the individual who has the disability - it is the environment that creates it.

However, as anyone who lived through the years of suitcases without wheels knows, product designs can and do change, and in many cases all it takes is the simplest of alterations to make an everyday product more usable forever after. Sometimes a minor adaptation in the shape, material, colour, dimension or operation of a product can make it vastly more accessible to users who might have otherwise not been able to use it comfortably, or at all. This is especially true in the bathroom, where personal autonomy is crucial. It takes a conscientious selection of bathroom elements to create a space with true Universal Accessibility.

Basins benefit in terms of accessibility through the implementation of a safety overflow and shelf for stability. And while users with vision or handling difficulties might have trouble using certain faucets with accuracy, a single-lever faucet, or one which operates via a touchless electronic motion sensor, can overcome these obstacles simply through design.



At any given time in our lives, we will all find ourselves affected by some kind of limitation in the use of the built environment.

Shower trays and baths with anti-slip properties (such as Roca's Stonex® and Surfex®) also rank high in accessibility: they are suitable for young children and the elderly, the user groups most at risk of accidents in these spaces. Roca's thermostatic shower mixers score highly here as well, as they can help avoid burns and scalding with the 38°C limit, after which point the temperature has to specifically be instructed to increase any further.

Toilets can be made more accessible by raising the height, to aid users who may have difficulties standing up and sitting down. Lightweight, soft-closing seats, or seats that automatically raise and lower, such as those that come standard with smart toilets, contribute further to ease of use.







About PMMT

PMMT Arquitectura, founded by architects Patricio Martinez and Maximià Torruella, is an architecture company specialized in advanced healthcare architecture with high efficiency, health and universal accessibility standards. Their work has been recognised through multiple national and international awards and mentions. What sets the organization apart is its firm commitment to innovation with a long-term vision.

Their strong belief in a universal design that includes everyone was the basis for their creation of Clear Code Architecture®, a parametric methodology to assess the Universal Accessibility of any built environment.

Even colour can play a part. Elements that contrast against their surroundings score more highly, because they're easier for users with limited vision to distinguish. A black profile along a shower enclosure, for example, can help define it for individuals with low vision; likewise, a white operating plate for toilets is ideal for a dark-coloured wall or vice-versa. And in terms of materials, special attention should be given to individuals with hypersensitivity; Vitreous china, stainless steel, ABS, Stonex® and Surfex® are good options in this case.

We understand accessibility as a synonym of personal autonomy in all areas of life. It is crucial to make sure all our daily routines can be carried out in inclusive environments – to guarantee a continuous accessible space for all,

both in private and public. From the time we leave home to the time we return we must ensure not only that users can reach a given space, but that, once there, they can fully use all the elements. Our streets, buildings and interiors should be conceived under the principles of Design for All.

Bathrooms and toilet spaces are a fundamental piece within this sequence, a link in the chain without which it is impossible to speak of Universal Accessibility.

As a society we have a long way to go towards making our environments more accessible – but with each architect keeping accessibility in mind when planning spaces and each designer working towards accessible products to fill them, we're getting closer all the time.

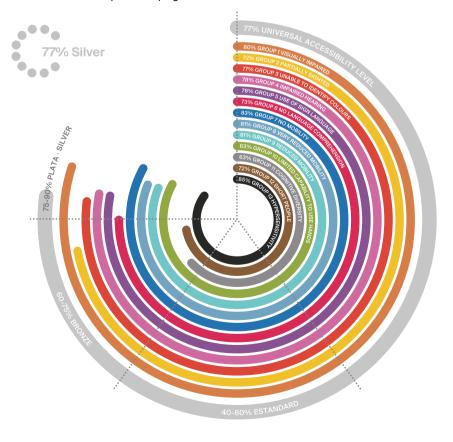
Clear Code Architecture®

Clear Code Architecture® is the first method that objectively guarantees spaces for everyone. It is the result of research through which PMMT Forward Thinking Healthcare Architecture studies the needs of any limitation in the use of built space. To do so, they define thirteen groups that gather all the needs that any person can experience in any space, creating a parametric method that allows to objectively evaluate the level of universal accessibility of an environment and help to improve it.

Access

A full range of universal design solutions aimed at users with reduced mobility.

Clear Code Architecture® percentage obtained when applied to the bathroom space on page 50



"Not Destroy, but Renew"

Magda Federowicz-Boule is the owner and President of Tremend, an architecture studio based in Warsaw, Poland, which specializes in architecture, interior design and sanitary and electrical installation. They are known for their green building projects which integrate natural and recycled elements. We spoke to Magda about the AC Marriott hotel in Kraków, for which Tremend did the interior design, working closely with Roca.

Roca Chats with Magda Federowicz-Boule of Tremend Architects, Designer of the AC Marriott Hotel, Kraków, Poland

Roca: Tell us a bit about your studio.

Magda Federowicz-Boule: We work in several different fields: hotels, industrial spaces, and others. But whatever the case may be, we try to make them zero consumption.

R: How so?

MFB: When we do a renovation or adapt a project, we try not to construct new materials. We always try to renew what we have. The first questions we ask ourselves are: what can we keep? What can we adapt? What can we reuse? Not destroy, but renew. This is the first step.

R: What if the materials are not available?

MFB: If we have to use other materials, we try to use recycled materials, we check the sources of those materials, and we make sure that the contractors we use are on the same page. Also, we try to be very local. This is more ecofriendly and ends up being more cost efficient in the end as well. We try to tell a local story, produce something that speaks to the community.

R: What are the key things to keep in mind as far as saving energy?

MFB: How can we reuse, recycle? We did a coworking in Katowice where the users could generate energy using bicycles, for example. You have to be creative. We also try to look at the surrounding space. How can we use the natural features of the land to gain warmth during the winter and stay cool during the summer? Even the way you orient the space to the light can be important.

R: How did you apply these principles to the Marriott project?

MFB: The AC Marriott we did in Kraków from an existing building. Originally it was constructed as apartments, but still we had to adapt it. For modifications we tried to use green materials, recycled materials. The result was not only more eco-friendly, but I think also more





beautiful. We also included a lot of greenery – plants and so forth, although that's something different than green design.

R: How was your experience working with Roca?

MFB: We've done a lot of projects with Roca, not just Marriott. They're always a good corporation to work with. They share our concerns about ecology and green design, although in their case it's applied more to bathrooms, of course. They've designed water-saving technologies, and things of that nature.

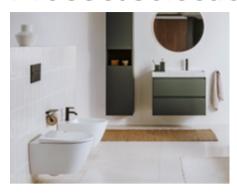
R: Who chose the bathroom fixtures in the case of the Marriott?

MFB: We did – we usually choose pretty much everything. Each country will have its own unique tastes as far as bathroom fixtures goes, but in the end the functions and ideas are the same everywhere.

R: How do you feel about how the project turned out?

MFB: The AC Marriott is a very special project. It was a challenge, but I love how it turned out – very elegant, lots of nature-inspired designs, contributions by local artists, made with local materials and matching a local design sense. It was a great collaboration.

Product selection







Smart Toilets and Bathroom collections

Smart Toilets In-Wash® Insignia | Novelty 2023 In-Wash® Inspira In-Wash® Ona | Novelty 2023 Multiclean® M4 | Novelty 2023 M3 | Novelty 2023 M1 | Novelty 2023 **Bathroom collections** Beyond Carmen Inspira Meridian Hall Dama Ona The Gap Nexo Debba Victoria One-piece toilets W+W In-Wall systems Operating plates

Furniture, Mirrors, Lighting and Basins

ഹ

60	Basins
60	Furniture
61	Storia
62	Beyond
64	Carmen
64	Horizon Novelty 2023
65	Inspira Novelty 2023
65	Prisma
66	Lander
66	Tenue Novelty 2023
68	Ona
70	Domi
72	Romea
74	Aleyda
75	The Gap
76	Optica Novelty 2023
78	Tenet
80	Victoria
81	Mini Pro Novelty 2023
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83	Columns
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87	Savana Countertop
	Complements
	Mirrors
	Lighting

Faucets solutions

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Shower trays and Enclosures

Baths

Touchless solutions, Accessories and Reduced mobility

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In-Wash® Insignia





In-Tank® technology



Heated and easily removable seat



Roca Connect



Soft front wash and rear wash with Multi-Stream



Automatic functions







Coanda effect Dryer





Maximum hygiene

In-Wash® Insignia wall-hung with Roca Rimless® Vortex, In-Tank® and Supraglaze® coating



♦ 4,5/3 L

In-Wash® Insignia In-Tank®



Rearwash



Front wash



Coanda effect



In-Tank®



Roca Rimless® Vortex



Hygiene flush



In-Wash® Insignia back to wall with Roca Rimless® Vortex, In-Tank® and

♦ 4,5/3 L

Supraglaze® coating



Supraglaze®



UV light



Auto open/close



Roca connect



In-Wash® Inspira





User detection



Quick release



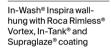
Programmable LED light







Adjustment of water temperature and flow and position of the nozzle

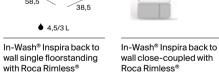




♦ 4,5/3 L In-Wash® Inspira wallhung with Roca Rimless®







In-Wash® Inspira In-Tank®

Remote control (included)

♦ 4,5/3 L



In-Wash® Inspira back to

wall with Roca Rimless®

Vortex, In-Tank® and

Supraglaze® coating

In-Wash® Inspira Remote control (included)





Front wash





In-Tank®



Roca Rimless®





Supraglaze®







Rear wash

In-Wash® Ona

Main functions and features

Adjustable water temperature
Adjustable water pressure
Nozzle position adjustment
Adjustable air temperature
Adjustable air pressure
Dryer with Coanda effect
Roca Connect & mobile app
Night light
Self-cleaning nozzle
Nozzle disinfection with UV light
Quick release Seat and Cover
Soft Close Seat and Cover
Supraglaze
Easy clean



In-Wash® Ona wall-hung with Roca Rimless®

In-Wash® Ona back to wall single floorstanding with Roca Rimless®

In-Wash® Ona closecoupled with Roca Rimless®







♦ 4,5/3 L

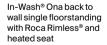
Main functions and features

Adjustable water temperature
Adjustable water pressure
Nozzle position adjustment
Adjustable air temperature
Adjustable air pressure
Dryer with Coanda effect
Roca Connect & mobile app
Night light
Self-cleaning nozzle
Nozzle disinfection with UV light
Heated seat with temperature
adjustment
Quick Release Cover
Soft Close Seat and Cover
Supraglaze



In-Wash® Ona wall-hung Roca with Rimless® and heated seat

Easy clean



In-Wash® Ona closecoupled with Roca Rimless® and heated seat







Front wash Coanda effect Roca Rimless® Supraglaze® UV light Soft close Roca connect

Multiclean® M4



Rear wash



Front wash



Coanda effect



UV light



Soft close



Roca connect



Multiclean® M4

Main functions and features

Adjustable water temperature Adjustable water pressure Nozzle position adjustment Adjustable air temperature Adjustable air pressure Dryer with Coanda effect Roca Connect & mobile app Night light Self-cleaning nozzle Nozzle disinfection with UV light Quick release Seat and Cover Soft Close Seat and Cover Easy clean



Multiclean® M4 with heated seat

Main functions and features

Adjustable water temperature

Adjustable water pressure Nozzle position adjustment Adjustable air temperature Adjustable air pressure Dryer with Coanda effect Roca Connect & mobile app Night light Self-cleaning nozzle Nozzle disinfection with UV light Heated seat with temperature adjustment Quick Release Cover Soft Close Seat and Cover



Μ4



50

Compatible WCs

Access Carmen Happening Meridian Dama Retro Ona The Gap Round Debba Round Giralda Victoria

Easy clean

Multiclean® M3 / M1







Multiclean® M3



Multiclean® M1



Main functions and features

Water temperature at 37° Nozzle cleaning function before and after each use Quick release Seat and Cover Soft Close Seat and Cover

Main functions and features

Nozzle cleaning function before and after each use Quick release Seat and Cover Soft Close Seat and Cover

МЗ



Compatible WCs

Access Carmen Happening Meridian Dama Retro Ona The Gap Round Debba Round Giralda Victoria

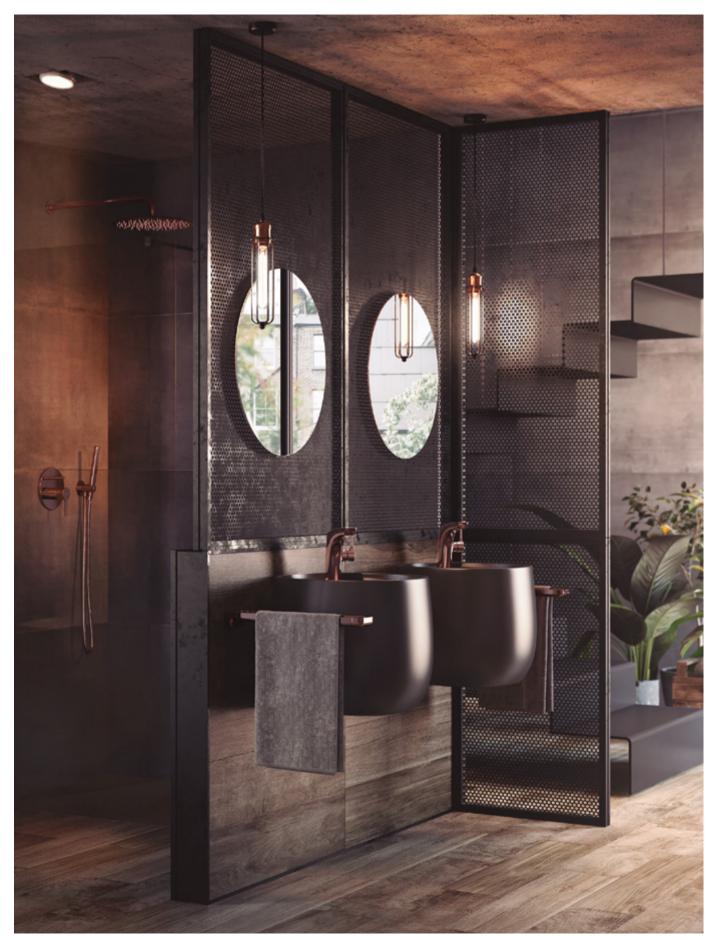


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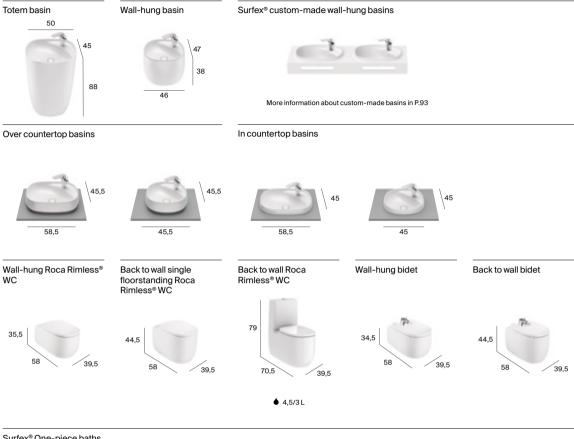
Compatible WCs

Access Carmen Happening Meridian Dama Retro Ona The Gap Round Debba Round Giralda Victoria





Beyond





Roca Rimless®











Surfex® One-piece baths



$\textbf{Complete your bathroom with the furniture of the Beyond collection} \ (See \ P.96)$



Finishes (Ceramics and baths)





Roca Rimless®

Carmen



Flush Soft close

White

Seats for WC and bidet available in:

Dark Grey

Black

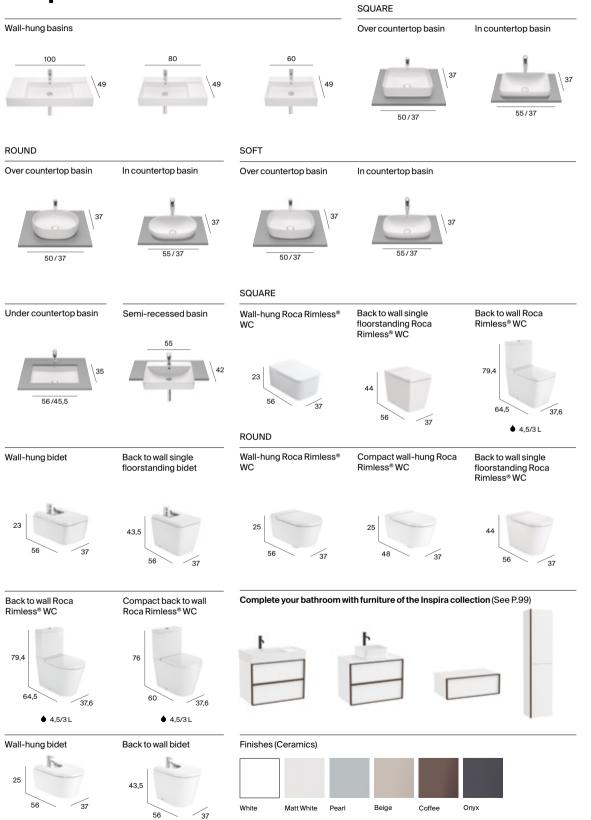
Finishes (Ceramics)

Black

White



Inspira



Flush



Fineceramic®



Soft close



Compact





Meridian

Wall-hung / pedestal / semipedestal basins







Compact wall-hung / semipedestal basin



Compact wall-hung basin





Corner wall-hung basin

Wall-hung In-Tank® WC

Back to wall floorstanding In-Tank®WC



79



Touchless comfort height back to wall WC



Wall-hung Roca Rimless® WC

♦ 4.5/3 L Compact wall-hung WC

Compact back to wall single floorstanding Roca Rimless® WC

♦ 4,5/3 L

Compact back to wall Roca Rimless® WC

Compact back to wall WC







Comfort height back to wall WC

Wall-hung bidet with

Compact wall-hung bidet

Compact back to wall













Flush



Soft close



Compact

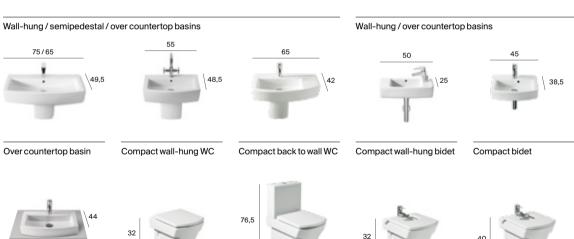


Comfort height

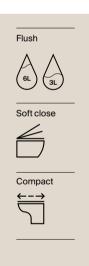


Hall





♦ 6/3 L



Dama



Wall-hung / pedestal / semipedestal basin



Compact wall-hung / semipedestal basin



Wall-hung Roca Rimless® WC

Compact back to wall single floorstanding WC



Compact back to wall Roca Rimless® WC



Wall-hung bidet with hidden fixations

Compact back to wall bidet

Roca Rimless®



Flush



Soft close

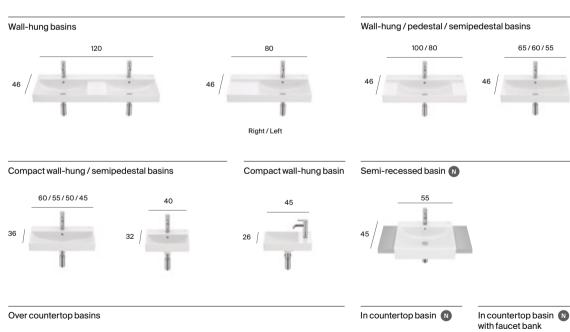


Compact

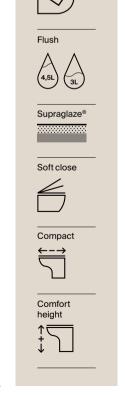


Ona





N



Roca Rimless®

65/60/55

60/50

60/50

46

Wall-hung Roca Rimless®

Compact wall-hung Roca Rimless®WC

Back to wall single floorstanding Roca Rimless®WC Roca Rimless®WC

Compact back to wall Roca Rimless®WC











Wall-hung bidet

Back to wall bidet

Stonex® baths









 $\textbf{Complete your bathroom with furniture of the Ona collection} \ (See \ P.103)$



Complete your bathroom with faucets of the Ona collection (See P.121)

Complete your bathroom with accessories of the Ona collection (See P.163)















Finishes (Ceramics)





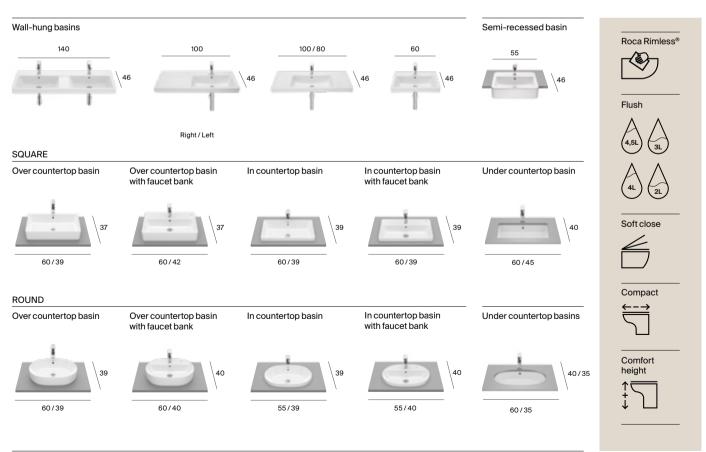


Matt White Supraglaze®

Novelty

The Gap





SQUARE

Wall-hung Roca Rimless® Wall-hung WC Compact wall-hung Roca Back to wall single Compact back to wall Comfort height back WC with hidden fixations Rimless® WC with hidden floorstanding Roca single floorstanding WC to wall single fixations Rimless® WC floorstanding Roca Rimless® WC wc Roca Rimless®WC Compact back to wall Comfort height back Compact back to wall WC Roca Rimless® WC to wall Roca Rimless® WC 83 79 ♠ 4.5/3 L ♦ 4,5/3 L ♦ 4,5/3 L ♦ 4,5/3 L ♦ 4/2 L ♦ 4,5/3 L ♦ 4/2 L Wall-hung bidet with Wall-hung bidet Bidet Compact back to wall Compact comfort height hidden fixations bidet back to wall bidet ROUND Single floorstanding Roca Rimless®WC Compact back to wall Wall-hung Roca Rimless® Compact wall-hung Roca Compact back to wall single floorstanding Roca Rimless®WC comfort height back to WC Roca Rimless®WC Rimless® WC wall Roca Rimless® WC 79 65.5 35 ♦ 4.5/3 L ♦ 4.5/3 L Compact back to wall Comfort height back WC with D-Trit Bidet Comfort height back Wall-hung bidet to wall Roca Rimless® WC bidet to wall bidet 83 65 35 36 ♦ 4,5/3 L

 $\textbf{Complete your bathroom with furniture of The Gap collection} \ (See \ P.106)$



Nexo



Wall-hung basin

_______\\49,5

Right / Left

Wall-hung / pedestal / semipedestal basin



Compact wall-hung basins





Corner wall-hung basin

Roca Rimless®

Soft close

Compact





Wall-hung Roca Rimless®



Back to wall WC



Back to wall compact WC



Wall-hung bidet



Bidet

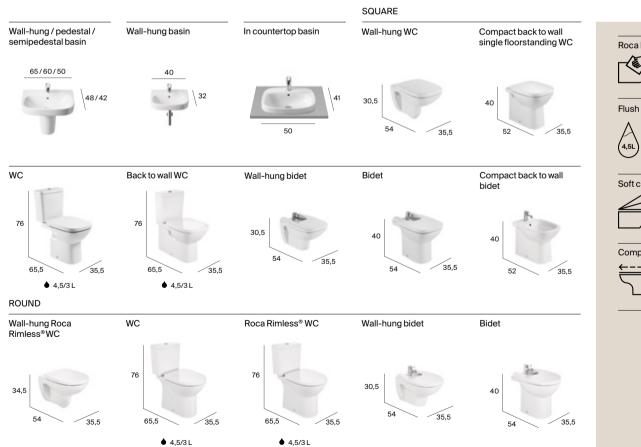
53,5



Dimensions in cm.

Debba





Roca Rimless®





Soft close

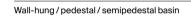


Compact

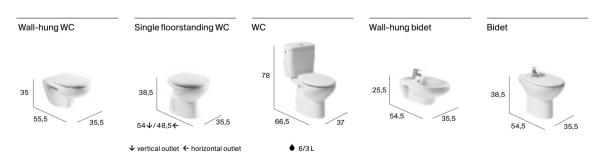


Victoria









Complete your bathroom with furniture of the Victoria collection (See P.109)





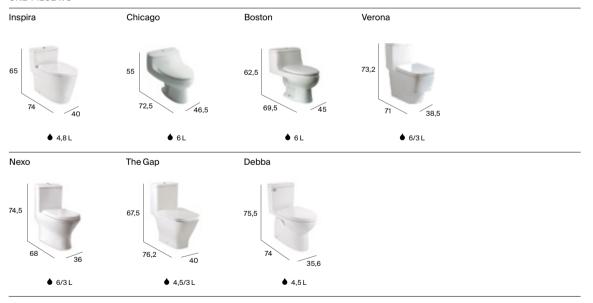




One-piece toilets



ONE-PIECE WC















W+W







♦ 6/3 L

Roca's exclusive solution that combines basin and toilet in one single element. Apart from saving space, this model meets maximum sustainability criteria as it filters the water from the basin to reuse it in the toilet.











Dimensions in cm.

In-Wall systems



Duplo WC One Smart

Duplo WC One Freestanding

Duplo WC One / Duplo WC One Compact

Basic WC One Compact

Basic Tank One Compact

Duplo WC Under Window













Basic Tank Under Window

Duplo WC Fluxor Single Flush / Duplo WC Fluxor / Duplo WC Fluxor-E

Duplo Basin

Duplo Bidet

Duplo Urinal

Duplo Accesible









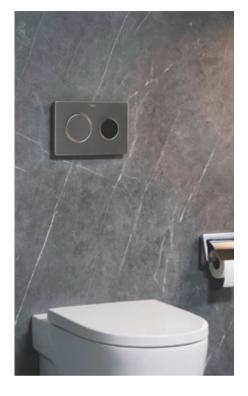




Operating plates







PL1 Dual / Single

PL2 Dual / Single

PL3 vandal-proof Dual / Single / Electronic

PL4 Dual

PL5 Dual

PL6 Dual













PL7 Dual

PL10 Dual

PL10-E / PL10-E Pro Electronic Dual

EP1 Electronic Dual

EP2 Electronic Dual

EP3 Electronic Dual











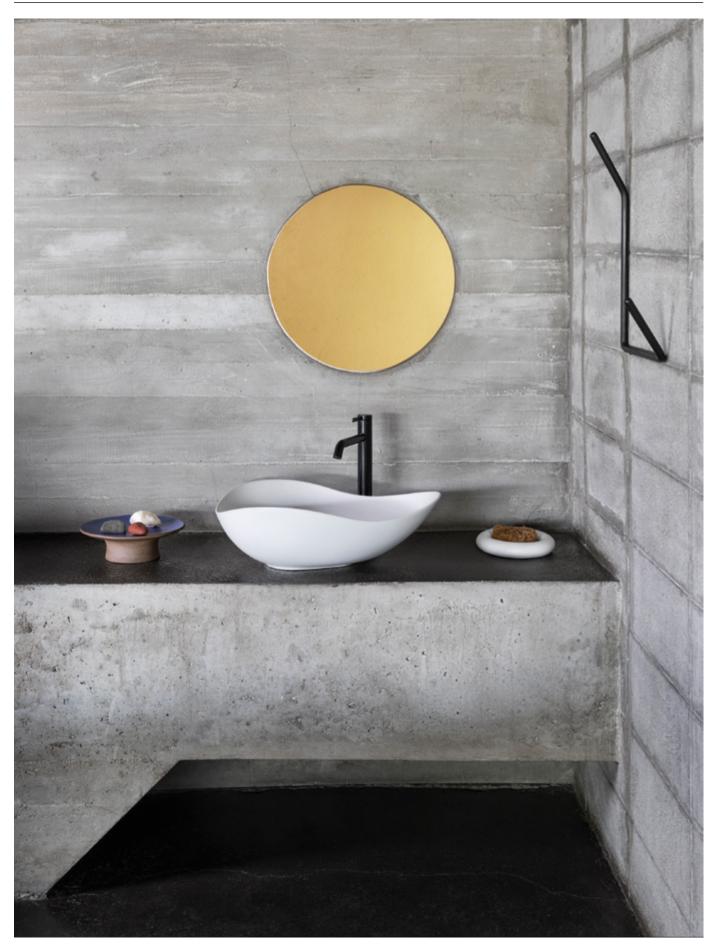


Finishes

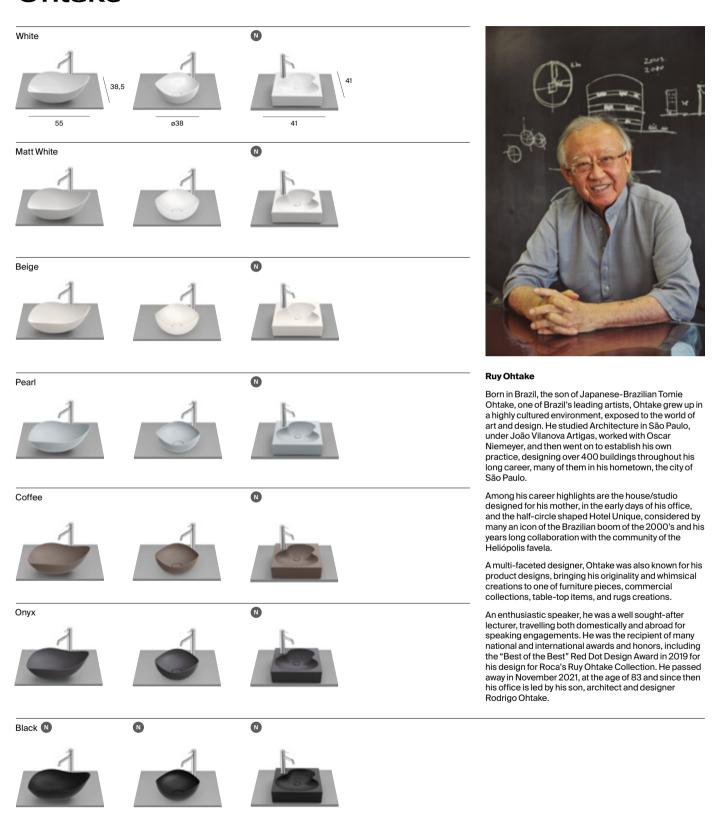


Operating plates are available in the following finishes: white, chrome and combi (white and grey). PL3 is only available in stainless steel. PL7 is available in matt white, glass white, matt black and glass black. PL10 is available in white, chrome, grey, combi, matt white, matt black, matt coffee, matt beige, matt pearl, stainless steel, glass white, glass black. 2023 Novelty for PL10 Dual: Onyx finish and Everlux finishes: gold, rose gold, titanium black and brushed titanium black. PL10-E is available in chrome and PL10-E Pro in stainless. EP1 and EP2 are only available in the displayed colours. EP3 is available in white, beige, coffee, pearl, onyx and black.

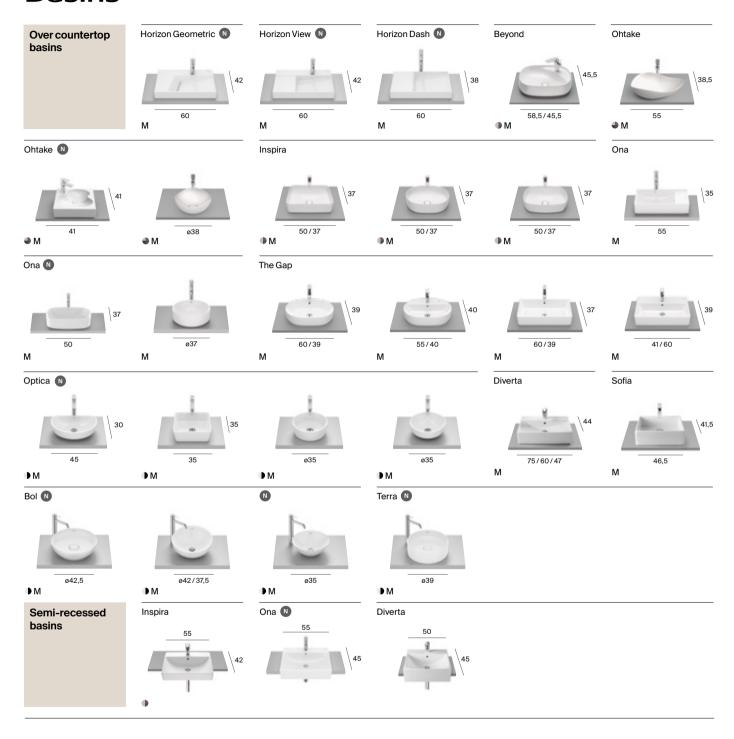
Black

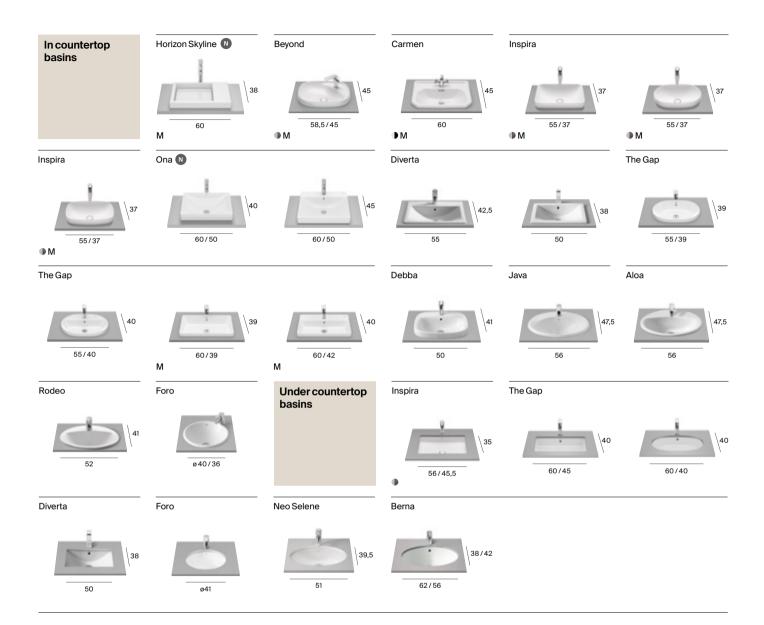


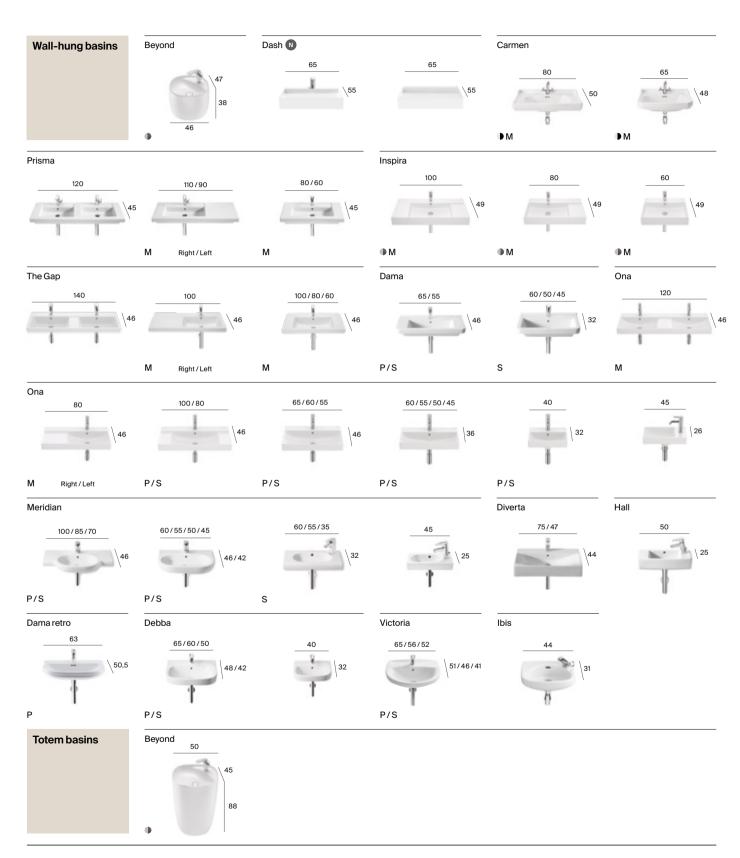
Ohtake



Basins



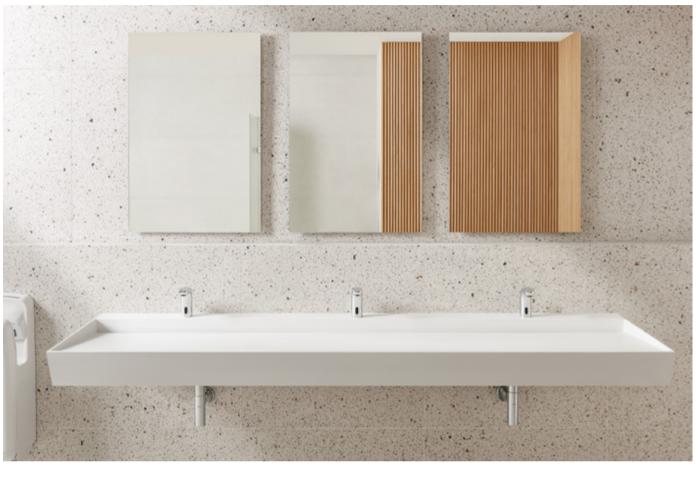




M - Can be installed with base unit / P - Can be installed with Pedestal / S - Can be installed with Semipedestal

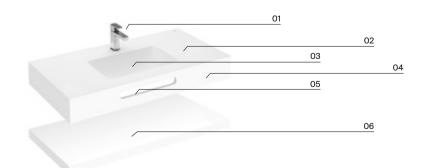
Beyond and Inspira basins available in white, matt white, beige, coffee, pearl and onyx. Carmen basins available in white and black. Dimensions in cm.

Surfex® custom-made basins



Modo Soft Modo Dash N Modo Round Modo Square Beyond

Elements to be configured



- Different options for tapholes, waste and overflow
- 02 Countertop Available in a width of 45 and 50 cm
- 03 Bowl Modo Round Ø 37 cm Modo Soft 45 and 55 cm $\textbf{Modo Square}\,45\,\text{and}\,55\,\text{cm}$

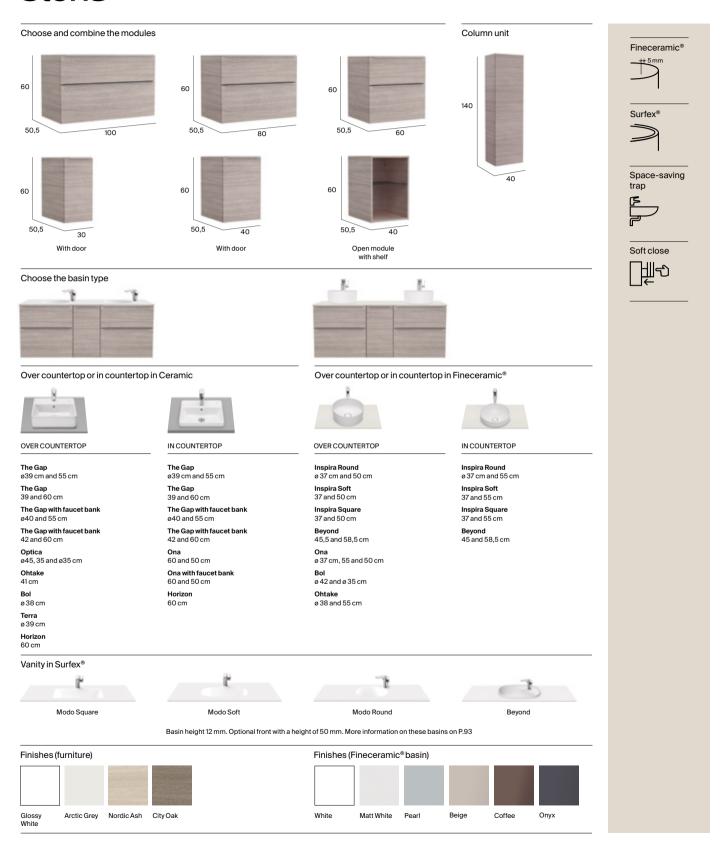
Beyond 50 cm Option of up to 4 bowls in the same countertop Modo Dash 50 and 55 cm

(One single bowl with no optional front)

- Optional front
 Without front, the countertop is 1,2 cm high 04
- With front, 5 or 12,5 cm Optional towel rail 05 For a 12,5 cm front
- 06 Additional shelf Available in a width of 38,5 cm and a height of 5 cm



Storia

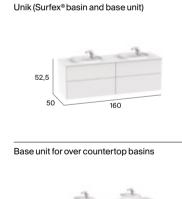


The base unit can be installed either centered or against a side wall. The maximum dimension of the combination of modules is 200 cm. A maximum of two basins per ensemble. Basins can be installed with 100, 80 and 60 modules. To be installed with Surfex® countertop in Jasper Sand finish. See available mirrors and complements on P. 112-113. Dimensions in cm.

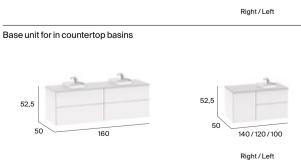
Beyond

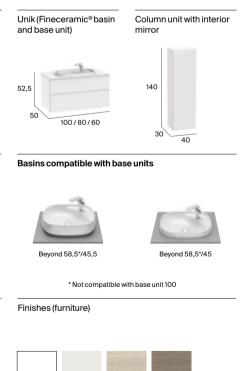


Glossy White

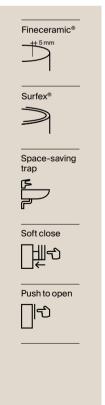








Arctic Grey Nordic Ash City Oak



140/120/100

Right / Left

Carmen



Unik (basin and base unit)

Base unit for in countertop basin





Column unit with interior lighting



Unik (basin and structure)



Space-saving trap



Soft close



Basin compatible with base unit*



Carmon 60

Finishes (furniture)



Matt White Matt Dark Grey

Finishes (countertop)





White Venato

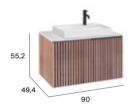
Black

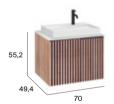
 $^{^*\} Available\ in\ white\ and\ black\ finishes. See available\ mirrors\ and\ complements\ on\ P.\ 112-113.\ Dimensions\ in\ cm.$

Horizon



Unik (base unit and over countertop basin)





Basins compatible with base units







Horizon Geometric 60

Horizon View 60

Horizon Dash 60

Finishes (basin)

Finishes (countertop)

Mineral marble









White Calacatta

Black Marquina



Space-saving trap

Soft close g G J J J J J

Concealed drawer

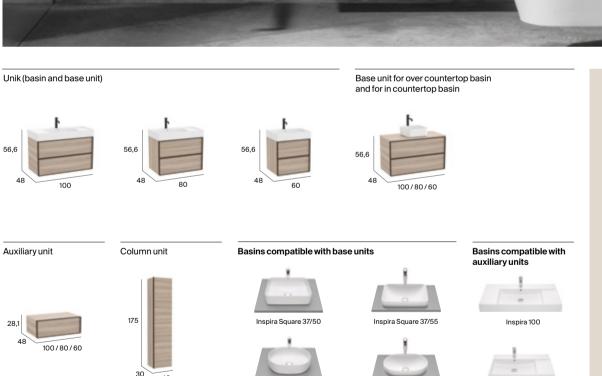


Inspira

Finishes (furniture)

Matt White Sand Grey Terracotta White Pine Magnolia







Inspira Round 37/50

Inspira Soft 37/50

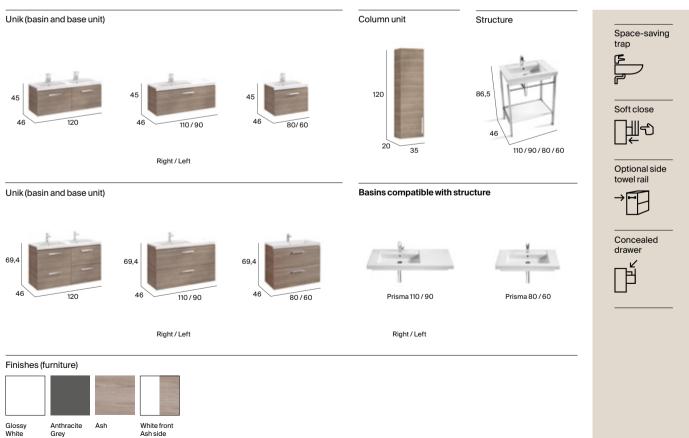
Inspira Round 37/55

Inspira Soft 37/55

Inspira 60

Prisma





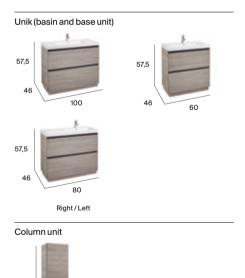
See available mirrors and complements on P. 112-113. Dimensions in cm.

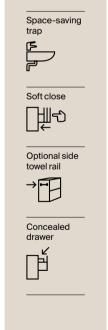
Lander

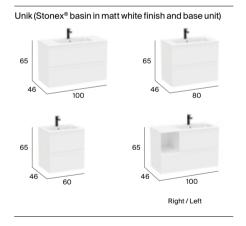


Tenue







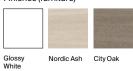






80,2

46





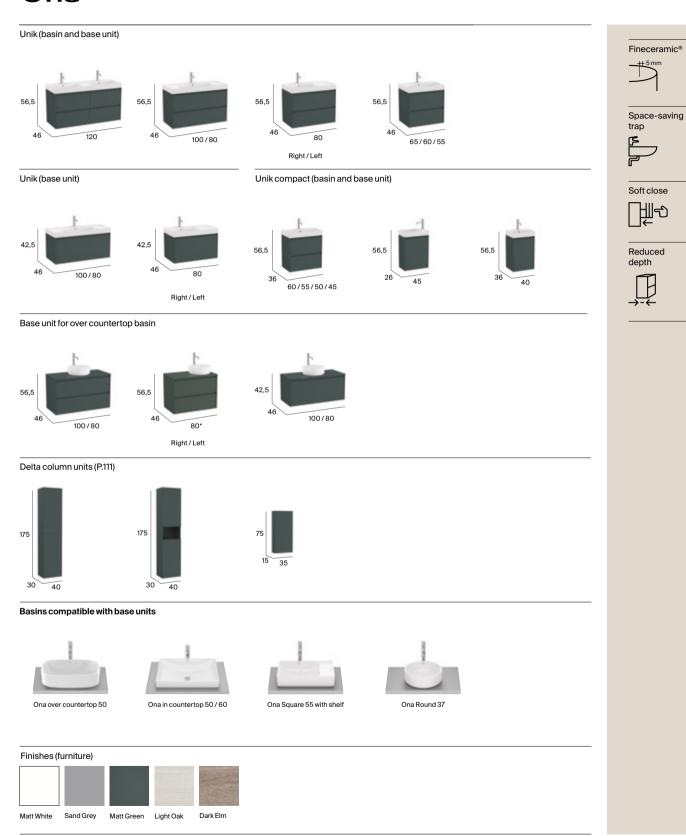


See available mirrors and complements on P. 112-113. Dimensions in cm.

See available mirrors and complements on P. 112-113. Dimensions in cm.



Ona



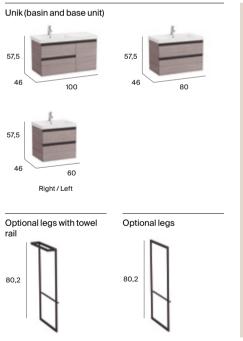
 $^{{}^*}Possibility of installing the basin centered or on any of both sides. See available mirrors and complements on P. 112-113. Dimensions in cm.\\$

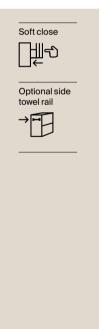
Domi



Romea











Finishes (furniture)



See available mirrors and complements on P. 112-113. Dimensions in cm.

See available mirrors and complements on P. 112-113. Dimensions in cm.

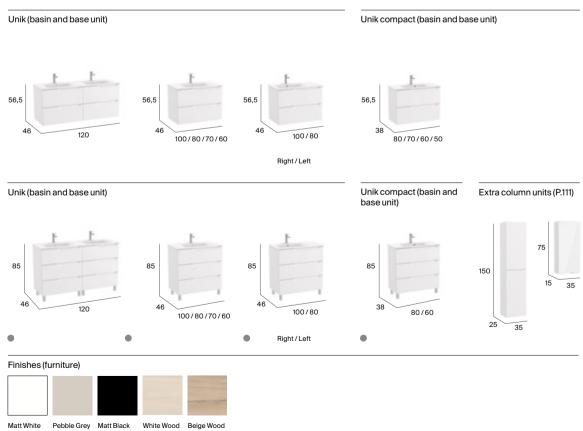
Finishes (furniture and mirror)

Matt Dark Grey

Matt White

Aleyda





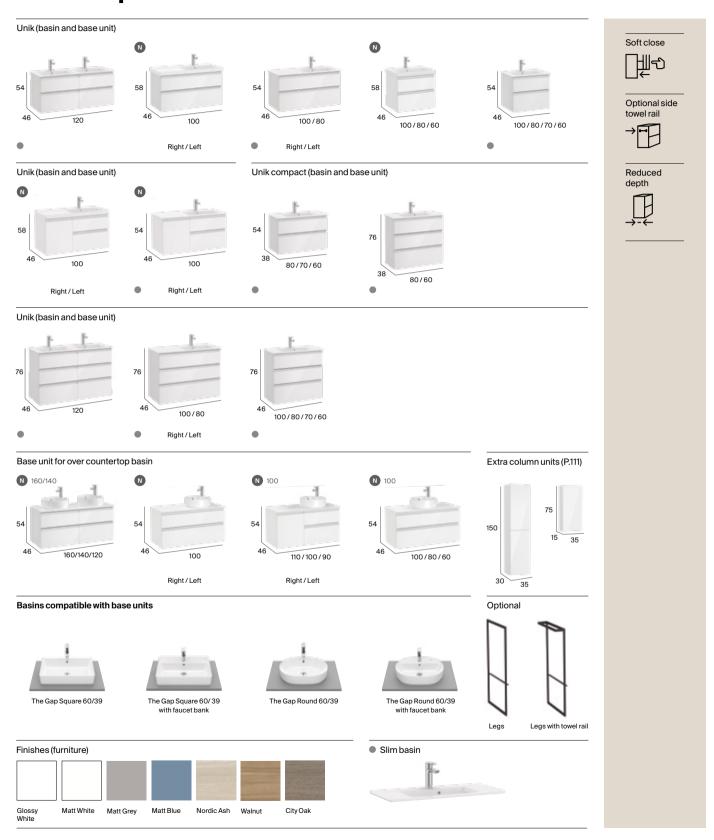
Reduced depth

Soft close

Optional side towel rail



The Gap



Optica





Unik (Stonex® basin* and base unit)



Base unit for over countertop basin



Extra column units (P.111)



Soft close

Stonex®

_ ₩

Basins compatible with base units









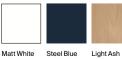
Optica 45

Optica 35*

Optica 35

Optica 35

Finishes (furniture)







Walnut



Dark Oak







White

Matt White Matt Black



Tenet



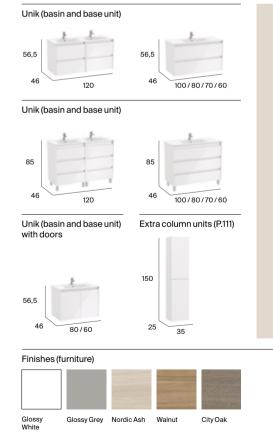
Soft close

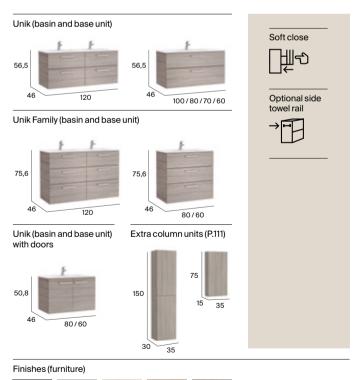
宁山

Optional side

Victoria







City Oak

See available mirrors and complements on P. 112-113. Dimensions in cm.

See available mirrors and complements on P. 112-113. Dimensions in cm.

Glossy Grey Nordic Ash Walnut

Mini Pro

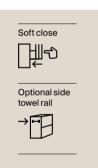


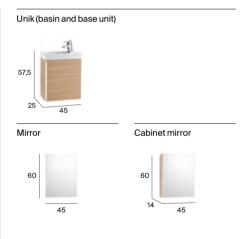
Mini



Unik (basin and base unit)









Finishes (furniture)











Concrete Grey Matt Black Birch Western Oak

Finishes (furniture)



Sand





Glossy White

Oak

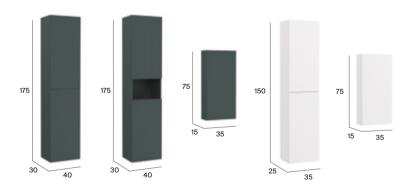
Dimensions in cm.

Dimensions in cm.

Columns



Delta Extra





Dimensions in cm.

Savana Countertop

Complements

Legs



Countertop | 3,8

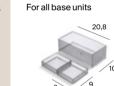


Compatible with Tempo towel rails





Organizing boxes



Towel rail for base unit

Compatible with: Prisma, The Gap, Victoria, Romea, Aleyda and Tenet.



Set of two hooks

Compatible with: Prisma, The Gap, Victoria, Romea, Aleyda, Tenet and Mini.



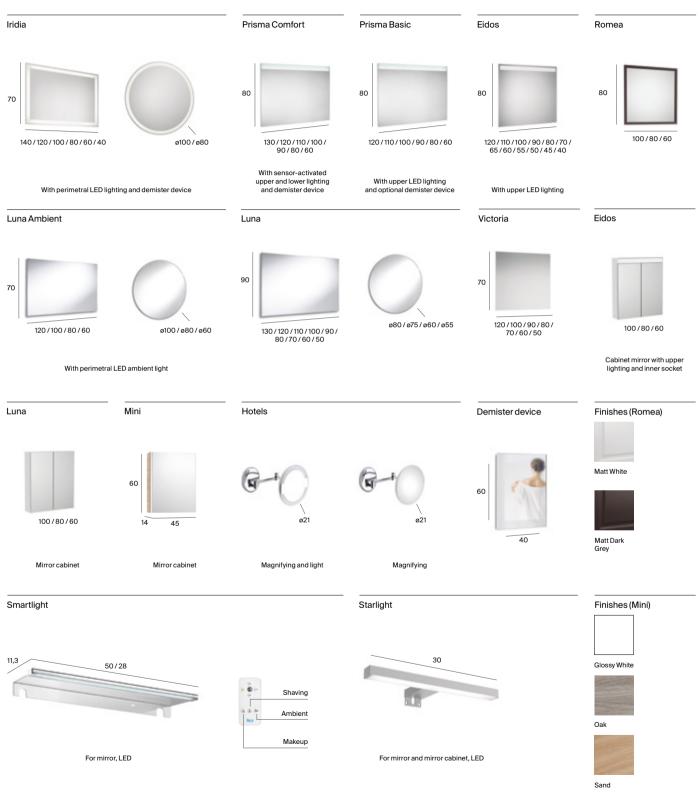
Finishes



Glossy

City Oak

Mirrors and lighting



Everlux

A highly durable finish which adds a touch of elegance to faucets and shower accessories.

Sophisticated Finish Everlux provides an exclusive and stylish finish that adds distinction and singularity to any bathroom space.

Resistant Its ultrafine coating is made of highly durable metals, resulting in a surface extremely resistant to cleaning products, dings and scratches. Sustainable Made through a unique production process which does not use or generate harmful chemicals.



Basin solutions

Bidet solutions

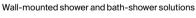


Hygienic showers



Shower columns







Built-in shower solutions



Finishes







Titanium

Rose Gold

Brushed Titanium Black

Insignia





Single-lever basin mixer with pop-up waste / smooth body, M-Size



Single-lever bidet mixer with pop-up waste / smooth body



Built-in thermostatic bath-shower mixer

≉ 🌢 🕩



Single-lever basin mixer with pop-up waste / smooth body, XL-Size



Built-in single-lever bath-shower mixer



Deck-mounted twin-lever basin mixer, M-Size



Built-in single-lever shower mixer



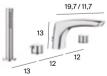
Built-in single-lever basin mixer

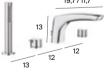
Built-in twin-lever

basin mixer



Deck-mounted twin-lever bath-shower mixer





Built-in thermostatic shower mixer



Built-in thermostatic mixer, 3-way diverter



^{• 5} l/min. & Cold Start. • Also available in Everlux: titanium black, rose gold and brushed titanium black. Dimensions in cm.

Pals





Single-lever basin mixer with pop-up waste / smooth body, M-Size



Wall-mounted singlelever bath-shower mixer



Built-in single-lever bath-shower mixer



Single-lever basin mixer with smooth body, XL-Size



Wall-mounted single-lever shower mixer



Built-in single-lever shower mixer



Built-in single-lever basin mixer



Wall-mounted single-lever freestanding bath-shower column



Single-lever bidet mixer

with pop-up waste



Deck-mounted singlelever bath-shower mixer



Carmen





Single-lever basin mixer smooth body, S-Size



Twin-lever bidet mixer with pop-up waste



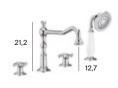
Wall-mounted twin-lever bath-shower mixer



Twin-lever basin mixer with pop-up waste, M-Size



Deck-mounted twin-lever bath-shower mixer



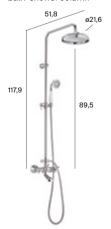
Wall-mounted twin-lever shower mixer



Twin-lever basin mixer with pop-up waste, L-Size



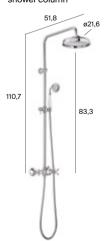
Wall-mounted twin-lever bath-shower column



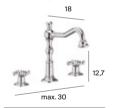
Built-in twin-lever basin mixer



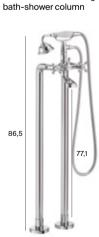
Wall-mounted twin-lever shower column



Deck-mounted twin-lever basin mixer, M-Size



Twin-lever freestanding



Single-lever bidet mixer smooth body



Twin-lever freestanding bath-shower column



Dimensions in cm.

L90





One million cycles



Evershine



Single-lever basin mixer with pop-up waste / smooth body, M-Size



Single-lever bidet mixer with pop-up waste



Built-in single-lever bath-shower mixer



Single-lever basin mixer with pop-up waste, XL-Size



Single-lever bidet mixer with pop-up waste, lateral handle



Built-in single-lever shower mixer



Built-in single-lever basin mixer



Wall-mounted singlelever bath-shower mixer



Built-in thermostatic mixer, 2-way diverter



Single-lever basin mixer with pop-up waste, deckmounted lateral handle, L-Size



Wall-mounted singlelever shower mixer



Built-in thermostatic mixer, 3-way diverter



Deck-mounted singlelever basin mixer with pop-up waste, L-Size



Deck-mounted singlelever bath-shower mixer



Deck-mounted twin-lever bath-shower mixer



Wall-mounted singlelever freestanding bathshower column



♦ 5 l/min.

*Cold Start. Dimensions in cm.

L90C



Cold start One million cycles Evershine





Single-lever basin mixer with pop-up waste / smooth body, S-Size

Single-lever basin mixer smooth body, M-Size

Single-lever bidet mixer with pop-up waste

Twin-lever basin mixer Deck-mounted twin-lever with pop-up waste, L-Size basin mixer with pop-up waste, L-Size

Built-in twin-lever basin mixer













Built-in valve

Twin-lever bidet mixer with pop-up waste

Deck-mounted twin-lever bath-shower mixer





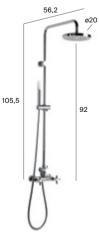


Wall-mounted twin-lever bath-shower mixer

Twin-lever freestanding bath-shower column



Wall-mounted twin-lever shower column



Wall-mounted twin-lever shower mixer





Naia



Evershine Everlux



Single-lever basin mixer,

22,6

smooth body, XL-Size

Single-lever basin mixer with pop-up waste / smooth body, S-Size



Single-lever basin mixer, smooth body, XL-Size



Wall-mounted singlelever bath-shower mixer



Built-in single-lever bath-shower mixer



Single-lever basin mixer, smooth body, M-Size



Built-in single-lever basin mixer



* •• Wall-mounted singlelever shower mixer



Built-in single-lever shower mixer



Single-lever basin mixer, smooth body, L-Size

Cold start

One million



Single-lever bidet mixer with pop-up waste / smooth body



Built-in thermostatic mixer, 2-way diverter



Built-in thermostatic mixer, 3-way diverter



Single-lever basin mixer with pop-up waste / smooth body, S-Size

Lanta



Built-in single-lever basin mixer



Wall-mounted singlelever bath-shower mixer



Built-in single-lever bath-shower mixer



Single-lever basin mixer, smooth body, M-Size



31.2



Single-lever bidet mixer with pop-up waste / smooth body



Wall-mounted singlelever shower mixer



Built-in single-lever shower mixer

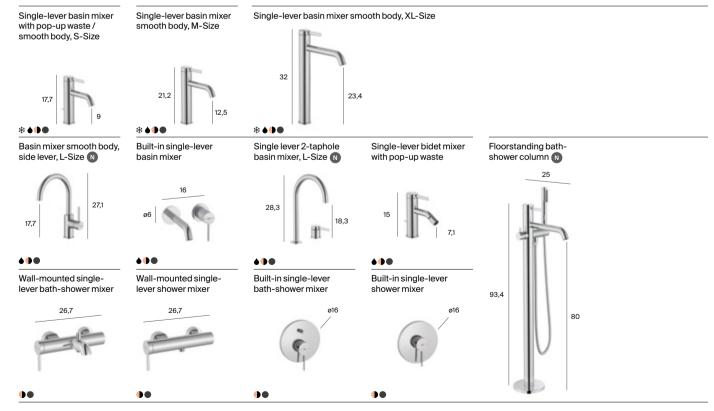


^{♦ 5} l/min. Cold Start. Also available in Everlux: titanium black, rose gold and brushed titanium black.

Ona







Targa





Escuadra





Deck-mounted twin-lever basin mixer with pop-up

19,7/13

waste, S-Size

Single-lever basin mixer with pop-up waste / retractable chain / smooth body, S-Size



Single-lever bidet mixer

with pop-up waste /

retractable chain

Single-lever basin mixer with pop-up waste, XL-Size



Single-lever basin mixer with pop-up waste,



Wall-mounted singlelever bath-shower mixer lever shower mixer

31,2

Wall-mounted single-

Single-lever basin mixer

with pop-up waste, XL-

Wall-mounted singlelever bath-shower mixer



Built-in single-lever

bath-shower mixer

Wall-mounted singlelever shower mixer



Built-in single-lever shower mixer



Built-in single-lever bath-shower mixer



Built-in single-lever shower mixer



Deck-mounted singlelever bath-shower mixer



Deck-mounted twin-lever bath-shower mixer



Atlas





Single-lever basin mixer with pop-up waste / retractable chain / smooth body, S-Size



Single-lever bidet mixer with pop-up waste / retractable chain



Built-in single-lever shower mixer



Single-lever basin mixer smooth body, M-Size



Deck-mounted twin-lever bath-shower mixer



Built-in single-lever bath-shower mixer



Single-lever basin mixer smooth body, L-Size



Wall-mounted singlelever bath-shower mixer



Built-in single-lever shower mixer



Single-lever basin mixer smooth body, XL-Size



Wall-mounted singlelever shower mixer with optional shelf



Built-in thermostatic mixer, 2-way diverter



Built-in single-lever basin mixer



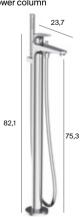
Built-in single-lever bath-shower mixer



Built-in thermostatic mixer, 3-way diverter



Wall-mounted singlelever freestanding bathshower column



Monodin





Cala





Single-lever basin mixer with pop-up waste / retractable chain / smooth body, S-Size

Built-in single-lever





Single-lever bidet mixer with pop-up waste / retractable chain



Wall-mounted singlelever bath-shower mixer

Wall-mounted singlelever bath-shower mixer





Built-in single-lever bath-

shower mixer



Built-in single-lever shower mixer



Single-lever basin mixer with pop-up waste / clip for chain / smooth body, S-Size



Built-in single-lever basin mixer



Wall-mounted singlelever bath-shower mixer



Built-in single-lever bathshower mixer

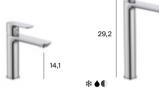


Single-lever basin mixer smooth body, mezzo spout, M-Size



Single-lever basin mixer with smooth body, XL-

25,6



Single-lever bidet mixer with pop-up waste / clip for chain / smooth body



Wall-mounted singlelever shower mixer



Built-in single-lever shower mixer



♦ 5 l/min.

RCold Start.

Also available in matt black and matt white. Dimensions in cm.

L20







14,2

Built-in twin-lever basin mixer



Built-in single-lever bath-shower mixer



Single-lever basin mixer smooth body, M-Size



Single-lever bidet mixer with pop-up waste / clip for chain



Wall-mounted singlelever bath-shower mixer

Single-lever basin mixer with pop-up waste, XL-

Size

27,2



Single-lever basin mixer with pop-up waste / lateral handle, XL-Size



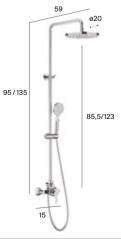
Wall-mounted singlelever shower mixer



Built-in single-lever basin mixer



Wall-mounted singlelever shower column



Built-in single-lever shower mixer



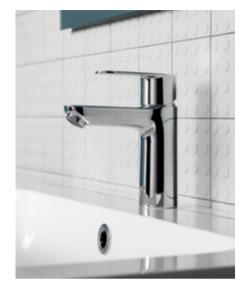
lacktriangledark \lacktriangledark Cold Start. $\ lacktriangledark$ Also available in matt black. Dimensions in cm.

Alfa





Victoria Plus





Single-lever basin mixer /

21

smooth body, XL-Size

27,2

Single-lever basin mixer with pop-up waste / clip for chain / smooth body, S-Size

Single-lever bidet mixer with pop-up waste / clip for chain / smooth body



Wall-mounted singlelever bath-shower mixer





Built-in single-lever bath-Built-in single-lever shower mixer





Single-lever basin mixer with pop-up waste / smooth body, S-Size



Single-lever basin mixer with pop-up waste / lateral handle, L-Size



Wall-mounted singlelever bath-shower mixer



Wall-mounted singlelever shower mixer with shower accessories



Single-lever basin mixer with pop-up waste / smooth body, M-Size



Single-lever bidet mixer with pop-up waste / smooth body



Wall-mounted singlelever shower mixer



Built-in single-lever bathshower mixer



Wall-mounted singlelever bath-shower mixer with shower accessories



Built-in single-lever shower mixer

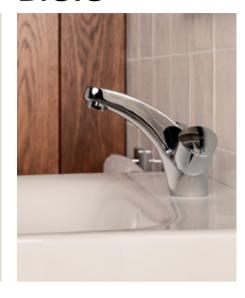


Victoria



One million cycles Evershine

Brava





Single-lever basin mixer with pop-up waste / clip for chain, XS-Size

Single-lever bidet mixer with pop-up waste / clip



Twin-lever basin mixer smooth body, S-Size



Twin-lever basin mixer

with pop-up waste,

Basin tap high spout,





Wall-mounted singlelever bath-shower mixer

Wall-mounted singlelever shower mixer





Basin tap deck-mounted (cold / hot water), XS-Size

Basin tap wall-mounted for laundry sink (cold/hot water)



Twin-lever bidet mixer

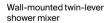
Bidet pillar tap (cold / hot water)





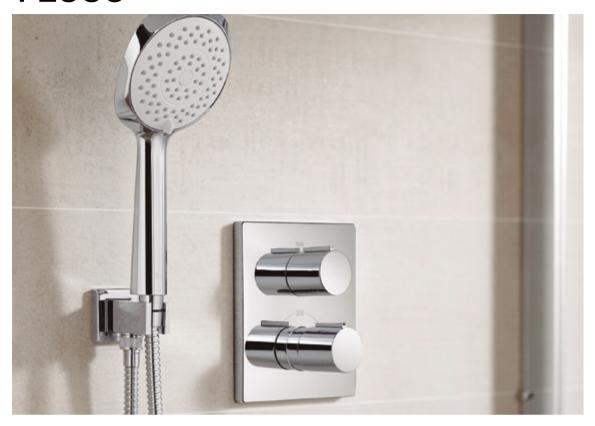
Wall-mounted twin-lever bath-shower mixer







T-2000





Wall-mounted thermostatic bathshower mixer with shelf

Wall-mounted thermostatic shower mixer with shelf





Built-in thermostatic bath-shower mixer

Built-in thermostatic shower mixer





T-1000

















32,5

Wall-mounted

shower mixer

thermostatic bath-

Wall-mounted thermostatic shower mixer



Built-in thermostatic bath-shower mixer



Built-in thermostatic shower mixer



Built-in thermostatic bath-shower mixer



Built-in thermostatic shower mixer



 $[\]blacksquare \textbf{Also available in Everlux: titanium black, rose gold and brushed titanium black. \ Dimensions in cm. }$

Loft-T





Puzzle-T





Wall-mounted thermostatic bath-shower mixer



Built-in thermostatic bath-shower mixer

+

Wall-mounted thermostatic



Built-in thermostatic shower mixer





Built-in thermostatic mixer, 3-way diverter



Built-in thermostatic mixer, 3-way diverter



Built-in thermostatic mixer, 4-way diverter



Built-in thermostatic mixer, 5-way diverter



Shower jet / Square Shower jet / Round





Plenum



Sensum





Hand-showers Go ø120 3 Functions Chrome or White



Round ø140 3 Functions Chrome or White

Square ø130 4 Functions

Round ø130 4 Functions

Square ø130 4 Functions

4 Functions

Shower sets





Square ø140

















Square ø130 4 Functions

Shower kits



4 Functions

Round ø130



include a slide shower bar. The Plenum and Sensum shower kits also include soap dish for the shower bar. Optional shower complements in Everlux: titanium black, rose gold and brushed titanium black: flexible shower hose, shower bar, adjustable bracket and water outlet.

Stella



Hand-showers

ø100 3/1 Functions



Shower kits ø100 3/1 Functions



ø80 3/1 Functions

3/1 Functions



Stella Stick





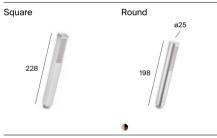
Everlux

Hand-showers

Matt finish

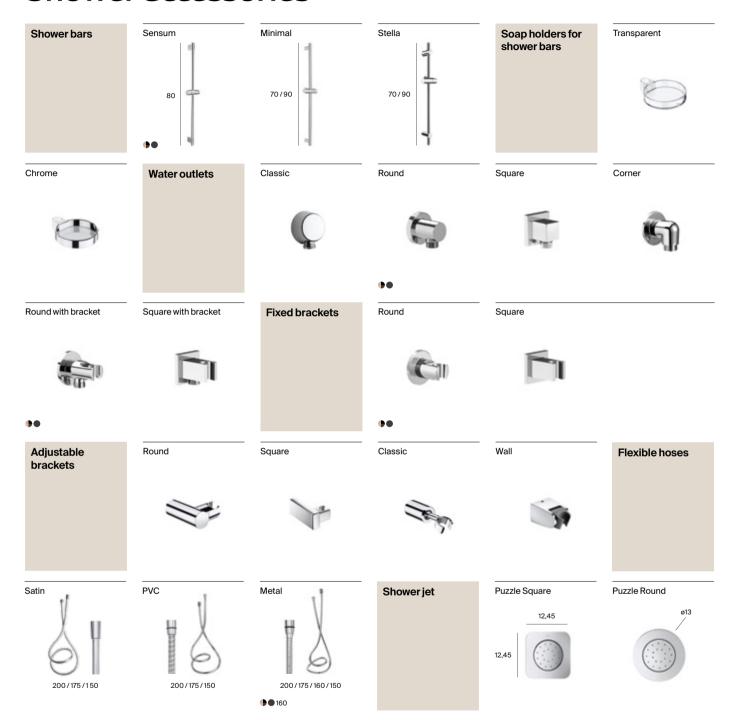
Shower sets

3/1 Functions



The shower sets include hand-shower, adjustable bracket and PVC flexible hose. Shower kits are made up of the same elements as the set (hand-shower, adjustable bracket and flexible hose) and they also include a slide shower bar. Optional shower complements in Everlux: titanium black, rose gold, brushed titanium black and matt black: flexible shower hose, shower bar, adjustable bracket and water outlet.

Shower accessories



Also available in Everlux: titanium black, rose gold and brushed titanium black. Also available in matt black. Dimensions in cm.

RainDream





RainSense





ø 400 Metal

ø 300 Metal

ø 200 Metal N

ø 300 Metal

300 x 300 Metal











400 x 400 Metal

300 x 300 Metal

250 x 250 Metal

ø 250 ABS

ø 200 Metal

ø 200 ABS













200 x 200 Metal N



360 x 240 ABS

200 x 200 ABS

ø 200 ABS Classic









ø 380 Metal Built-in

350 x 350 Metal Built-in





Arms for shower-heads Bath spouts









Wall







● **4**0 cm

Wall



● ● 20 cm

Insignia

Wall-mounted spout



Wall-mounted spout





Round

Wall-mounted spout



Square

Wall-mounted spout





Deck-mounted spout

FlowDream

Deck-mounted spout



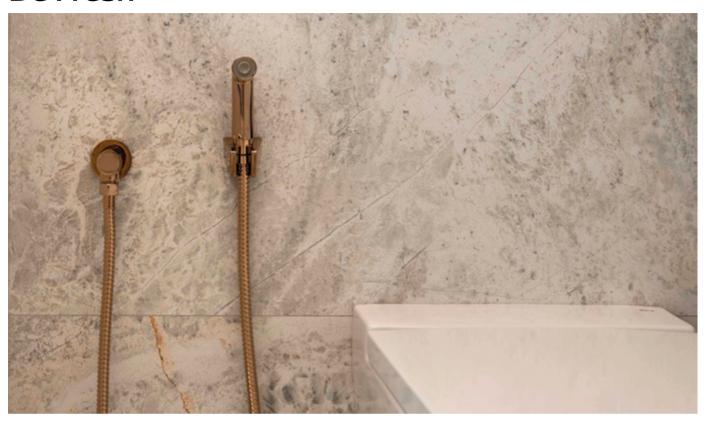


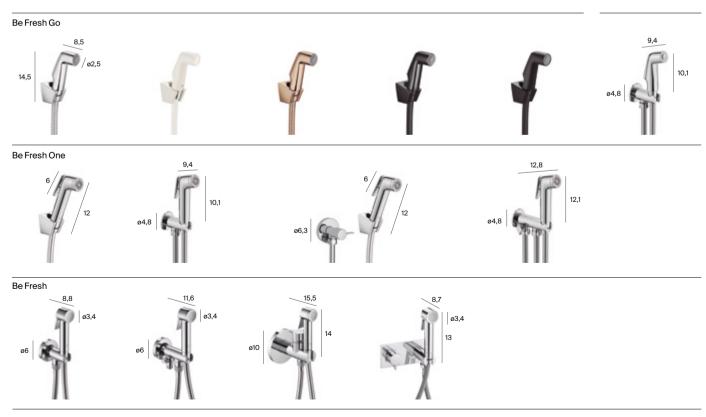
[•] Also available in Everlux: titanium black and rose gold.

Also available in Everlux: titanium black and rose gold.

Also available in matt black. Dimensions in cm.

Be Fresh

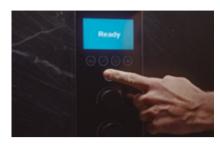




Dimensions in cm.

Smart Shower





Intuitive use Its capacitive technology and the ergonomic design of its rotating controls make the Smart Shower very user-friendly. Moreover, as its buttons light up when touched, its use is very intuitive, even for children or the elderly.



Self-cleaning The Smart Shower has a cleaning program that activates all water outlets, releasing an intermitent high-pressure flow of water to remove lime and impurities, which build up in pipes and jets.



Ultrafine design The control panel barely sticks out from the wall thanks to its 12 mm thick profile.

Smart Shower Digital Shower Pack 2-way Smart Shower Pack 3-way Smart Shower Pack 12,8

2-way Smart Shower Pack includes:

Smart Shower, 300 x 300 RainDream shower-head, 400 wall arm, Stella Stick Square hand-shower, satin PVC flexible hose and bracket for handshower with integrated water inlet.

3-way Smart Shower Pack includes:

Smart Shower, 350 x 350 RainDream built-in shower-head, 3 Puzzle jets, Stella Stick Square hand-shower, satin PVC flexible hose and bracket for handshower with integrated water inlet.

Dimensions in cm.

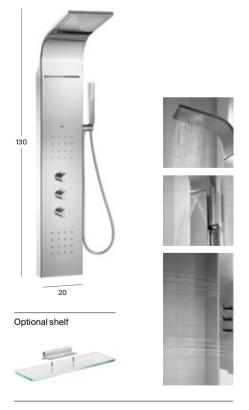
Evolution



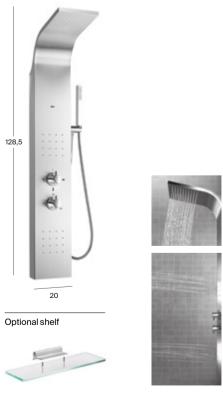
Essential



Wall-mounted thermostatic hydromassage column







Wall-mounted thermostatic hydromassage column



Quick

reaction

Safe Touch

 $Optional\,corner\,set\,for\,corner\,installation.\,Dimensions\,in\,cm.$

Optional corner set for corner installation. Dimensions in cm.

Eternal



Index-T Switch



Thermostatic wall-

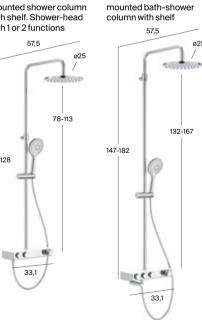
Wall-mounted thermostatic hydromassage column







Thermostatic wall-





Quick reaction Safe Touch

Bath-shower column,



Dimensions in cm. Dimensions in cm.

Novelty

Deck









Wall-mounted single-lever shower mixer with shelf



Even

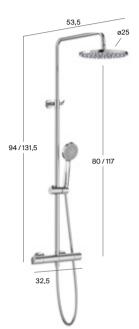
Even-T Round Even-T Round Even-T Square Even-T Square Quick Wall-mounted thermostatic Wall-mounted thermostatic Wall-mounted thermostatic Wall-mounted single-lever reaction shower column shower column shower column bath-shower column with retractable spout 58,2 60,5 58,9 58,2 ø25 Safe Touch 36 36 Evershine 112,5 94,5/132 94,5/132 124,5/164,5 80/117,5 80 / 117,5 110/150 Everlux 32,5 32,5 32,5 32,5 Even-M Round Even-M Square Even-M Square Wall-mounted single-lever bath-Wall-mounted single-lever Wall-mounted single-lever shower column with shelf shower column with shelf shower column with shelf 40 58,2 58,2 ø25,4 87,5 / 127,5 87,5 / 127,5 102,5/142,5 125,3/165,3 102,5/142,5 87,5 / 127,5 200 21,7 21,7

Also available in Everlux: titanium black, rose gold and brushed titanium black. Dimensions in cm.

Victoria

Victoria-T Plus Shower

Height-adjustable wall-mounted thermostatic shower column



Victoria-T Plus Bath-shower

Wall-mounted thermostatic bath-shower column with retractable spout



Victoria-T Basic Shower

Wall-mounted thermostatic shower column



Victoria-T Basic Bath-shower

Wall-mounted thermostatic bath-shower column with retractable spout



Safe Touch

Quick

reaction



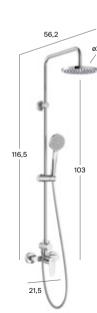
Matt finish

Victoria-M Plus Single-lever

Height-adjustable wall-mounted single-lever shower column

ø24,5

85,5 - 123



Victoria-M Single-lever

Wall-mounted single-lever shower colum

Shower column connectable to any faucets

Victoria Connectable



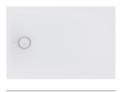
99 - 136,5

Surfex®



Modo (made-to-measure)

60-80



100 - 160

Made-tomeasure available



With the cut-tosize option you can customize the dimension of your shower tray so that it perfectly fits into the available space.

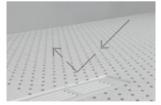
Stonex[®]





Antislip Textured surface that ensures the highest antislip levels, while offering a very natural sensation, pleasant to the touch.

Its outer layer provides the shower tray with antibacterial properties in compliance with the most demanding regulations.



Its exclusive formula guarantees a high resistance to wear and tear, discoloration, chemical agents and UV light.

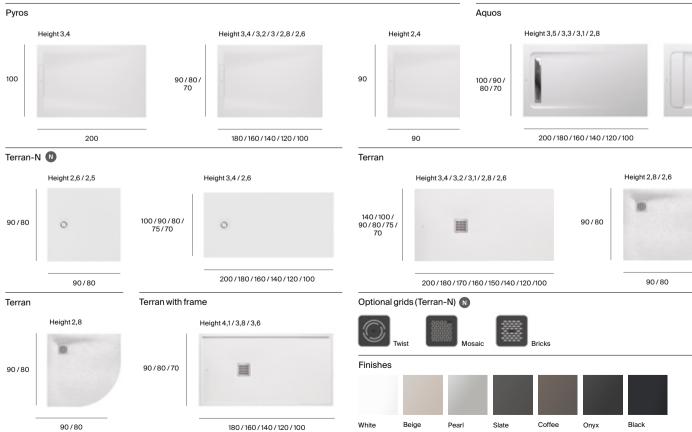
Easily adaptable to any kind of spaces thanks to its cut-to-size



Made-tomeasure available



With the cut-tosize option you can customize the dimension of your shower tray so that it perfectly fits into the available space.



Senceramic[®]



Acrylic



Cratos

80/70



180/160/140/120/100



Finishes



Made-tomeasure available



With the cut-tosize option you can customize the dimension of your shower tray so that it perfectly fits into the available space.

Neo Daiquiri

Height 4

80 / 75 / 70

180 / 170 / 160 / 150 / 140 / 120 / 100 / 90

Granada 🔃



Easy



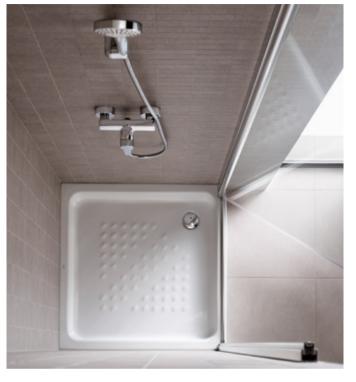
Dimensions in cm.



Dimensions in cm.



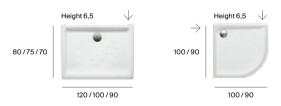
Ceramics



Steel



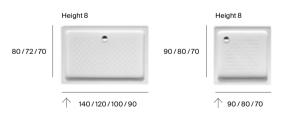
Malta



Blues Deluxe



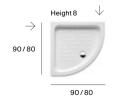
Italia



Blues



Italia



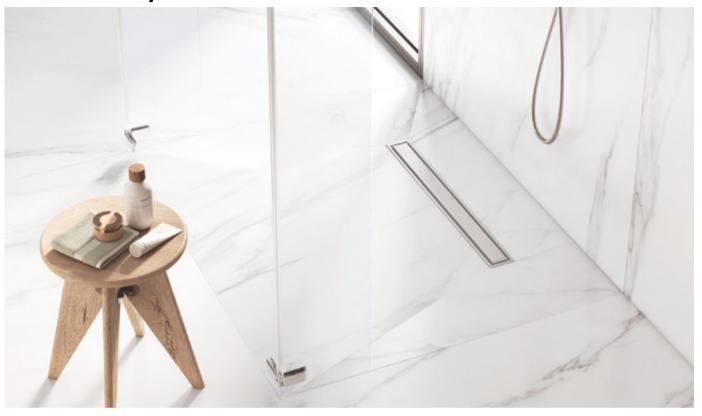
Blues Plus

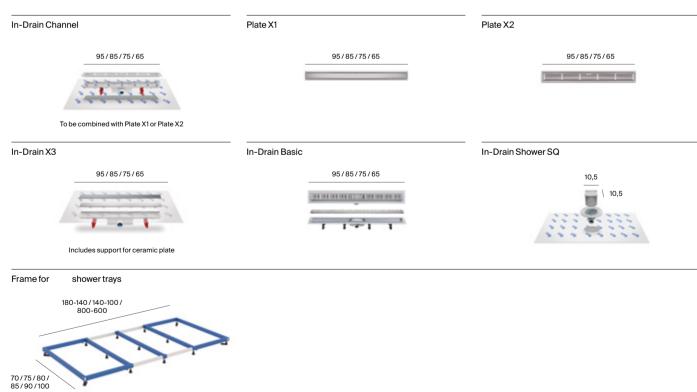


^{ightarrow} Unglazed side. Dimensions in cm.

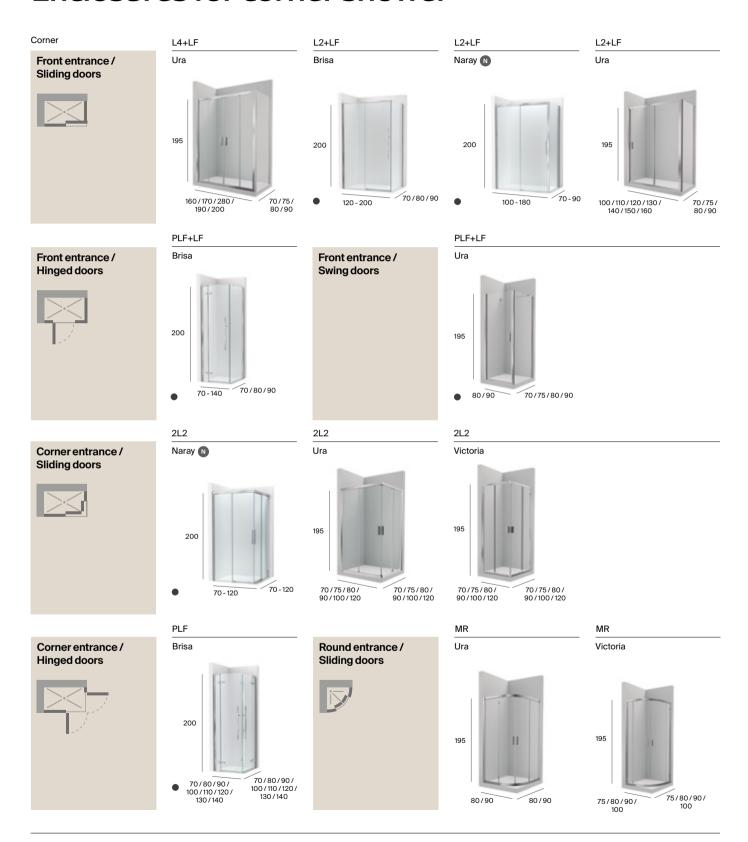
^{*} With anti-slip. Dimensions in cm.

In-Drain Systems and Frames

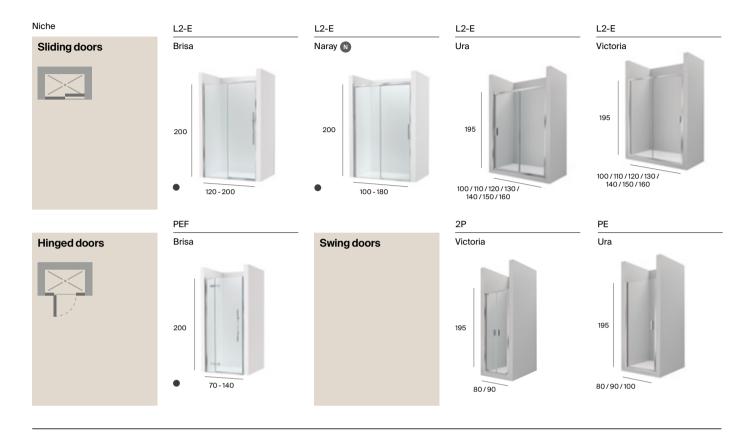




Enclosures for corner shower

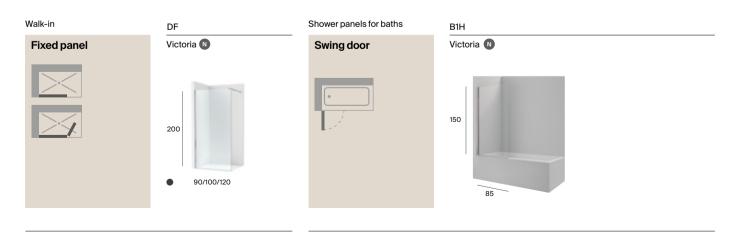


Enclosures for shower



 $\begin{tabular}{ll} \blacksquare & Brisa and Naray showers enclosures also available with profiles in black finish. Dimensions in cm. \\ \end{tabular}$

Panels for shower and bath



Victoria showers enclosures also available with profiles in black finish, except B1H model. Dimensions in cm.

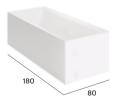
Surfex®



Beyond



Modo

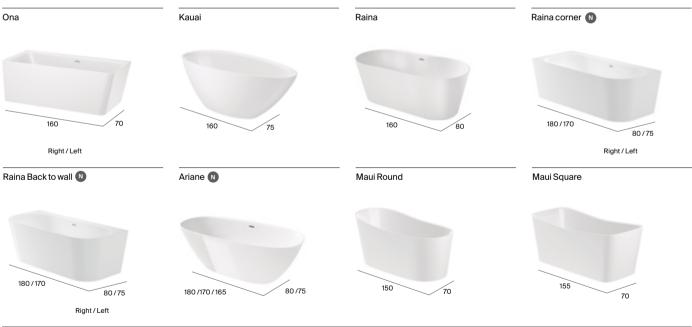


Colors (Only available in Beyond)



Stonex[®]





Colors (Ona is only available in black)



Dimensions in cm.

Cast Iron

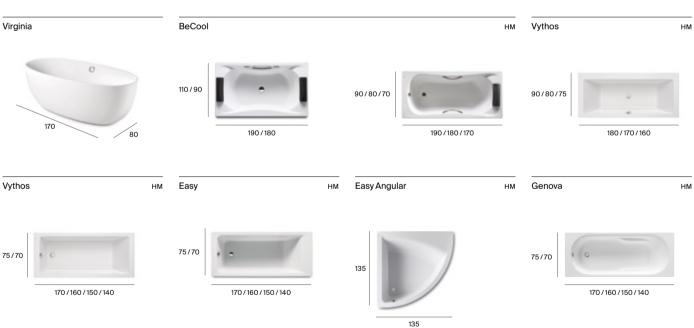




Dimensions in cm.

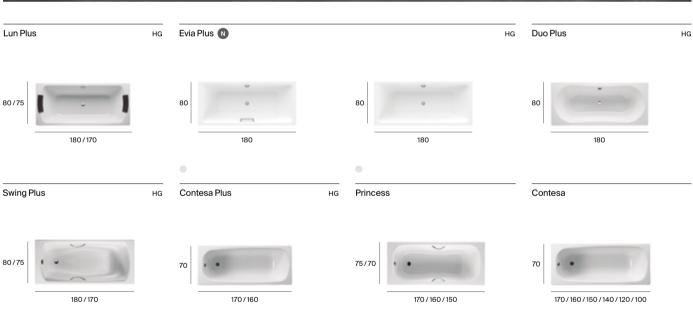
Acrylic



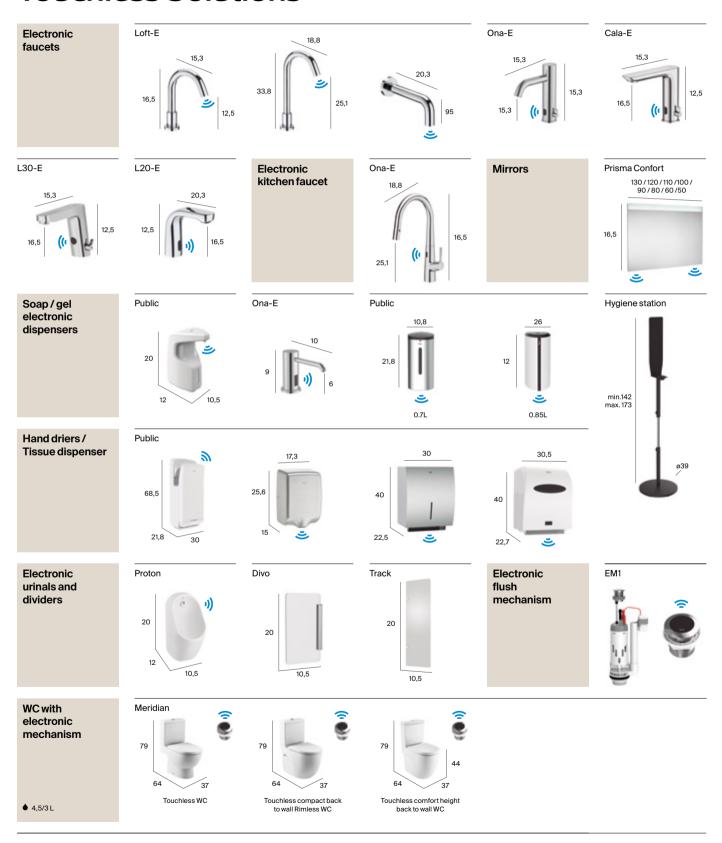


Steel





Touchless Solutions



Everlux

Tempo



 $[\]blacksquare \textbf{Also available in Everlux: } \textbf{titanium black, rose gold and brushed titanium black. Dimensions in cm.}$

Carmen



Robe hook

Towel rail

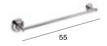
Towel ring

Wall-mounted tumbler

Wall-mounted soap dish

Wall-mounted soap dispenser













Toilet roll holder without cover

Wall-mounted toilet brush





Superinox



Robe hook

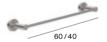
Towel rails

Towel ring

Towel rack

Container













Countertop soap dispenser

Wall-mounted soap dispenser

Toilet roll holder with

Toilet roll holder without

Floorstanding toilet brush

Wall-mounted toilet brush







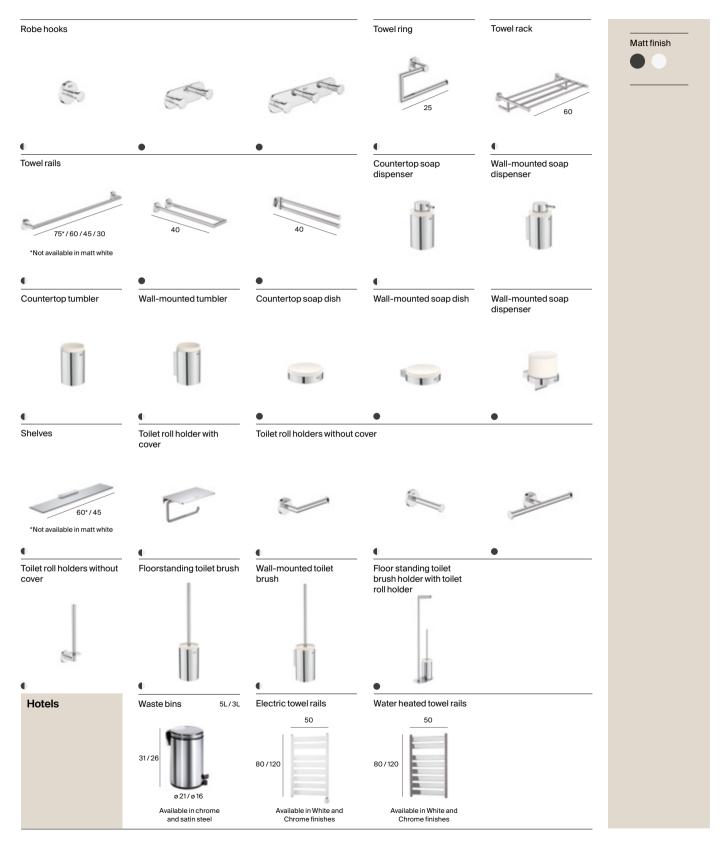






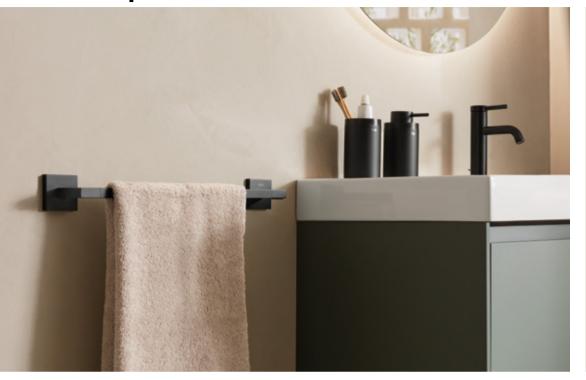


Hotels Round / Hotels



[■] Also available in matt black and matt white. Dimensions in cm.

Hotels Square





Robe hooks Towel rails 40 40 40





Toilet roll holders without cover



• Also available in matt black. Dimensions in cm.

Ona





Record





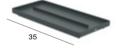
Container

Shelf



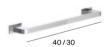
Towel rail











Countertop tumbler

Countertop soap dispenser



Towel ring

Toilet roll holder with cover

Toilet roll holder without cover







Wall-mounted toilet brush



•

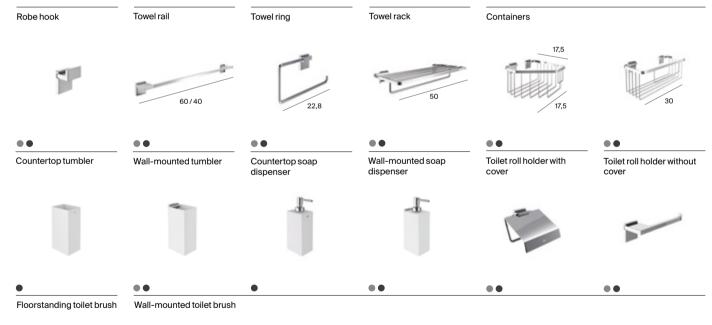
Also available in matt white and matt grey. Dimensions in cm.

[■] Installation with screws or adhesive. Dimensions in cm.

Rubik







■ Installation with screws or adhesive. ■ Also available in matt black. Dimensions in cm.

Twin





Robe hook

Towel ring

Towel rail

Towel rack

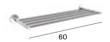
Container

Shelf

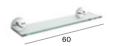












Countertop tumbler

Wall-mounted tumbler

Countertop soap dish

Wall-mounted soap dish

Countertop soap dispenser

Wall-mounted soap dispenser





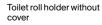


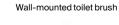






Toilet roll holder with



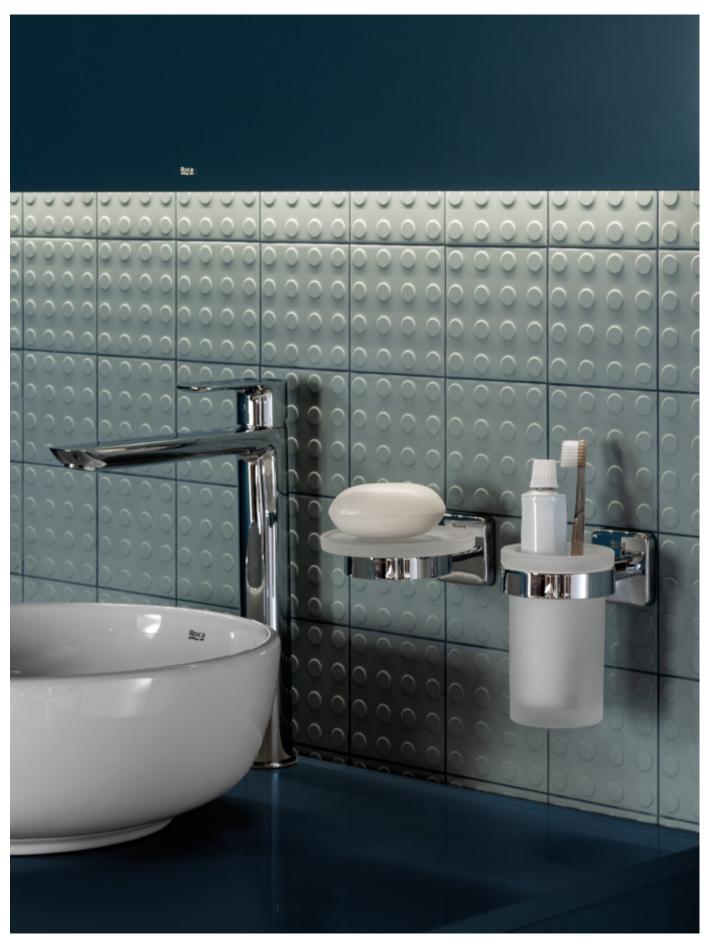




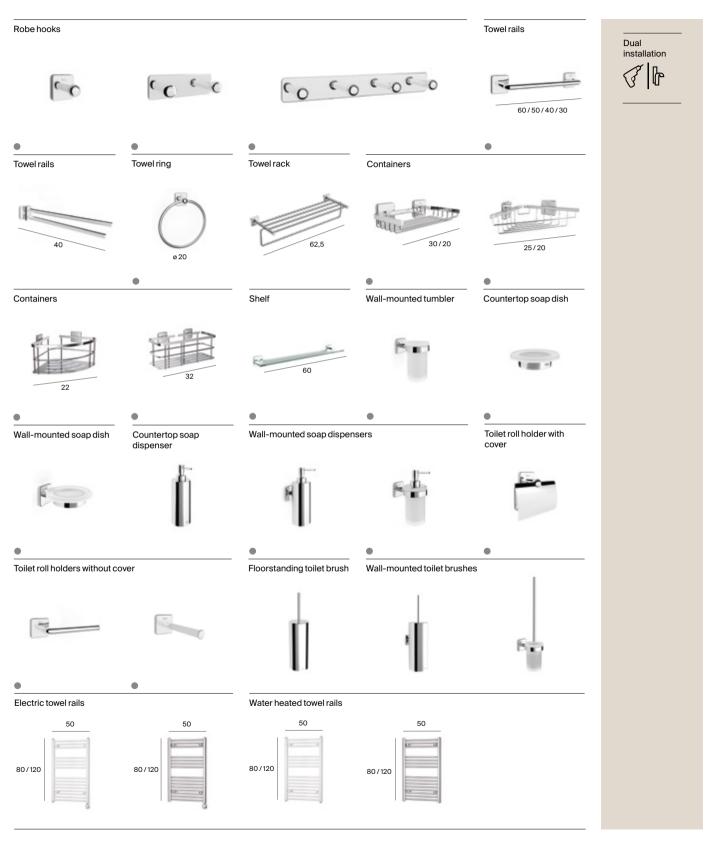




[■] Installation with screws or adhesive. Dimensions in cm.



Victoria

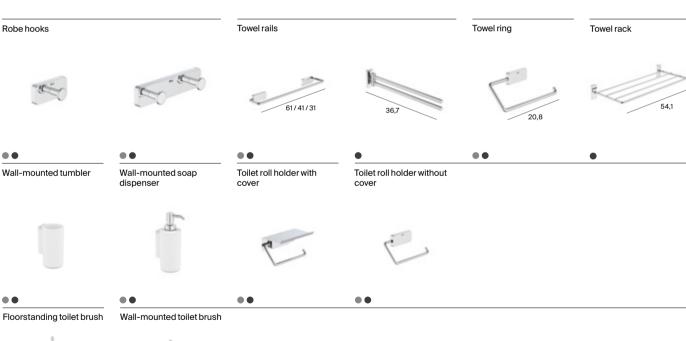


[■] Installation with screws or adhesive. Dimensions in cm.

Sonata







•

Compas



Robe hooks

Towel rails

Towel ring

Towel racks

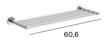
Containers















Containers

Shelf

Wall-mounted tumbler













Wall-mounted soap dish

Wall-mounted soap dispenser

Toilet roll holder with cover

Toilet roll holders without cover









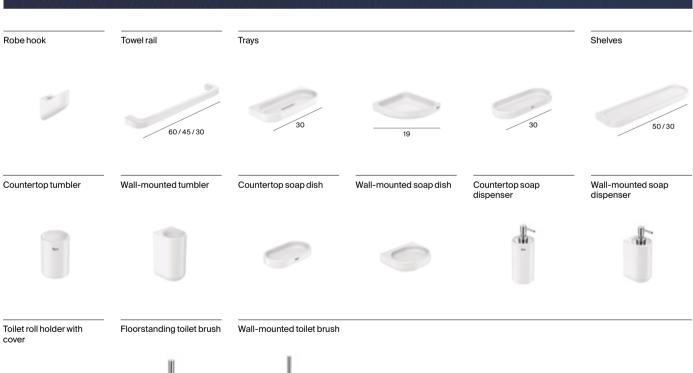






Onda





Rondo

Roca

Ice



Countertop tumbler

Countertop soap dish

Countertop soap dispenser

Countertop tumbler

Countertop soap dispenser

Floorstanding toilet brush













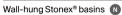
Floorstanding toilet brush



_

Access

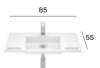






Wall-hung basin

Tilting wall bracket for basin









Wall-hung Rimless NWC



Wall-hung WC

PL Pneumatic Noperating plate

WC with front opening



WC





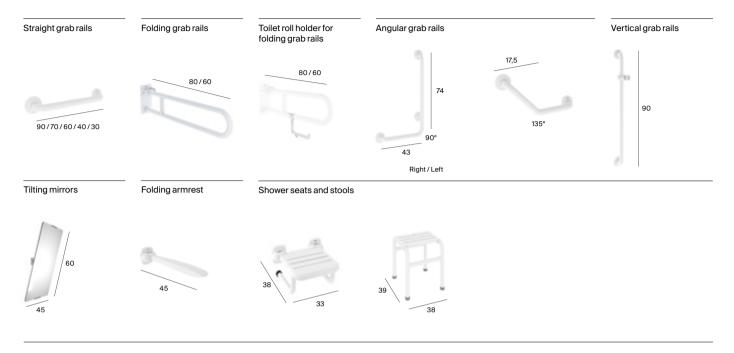






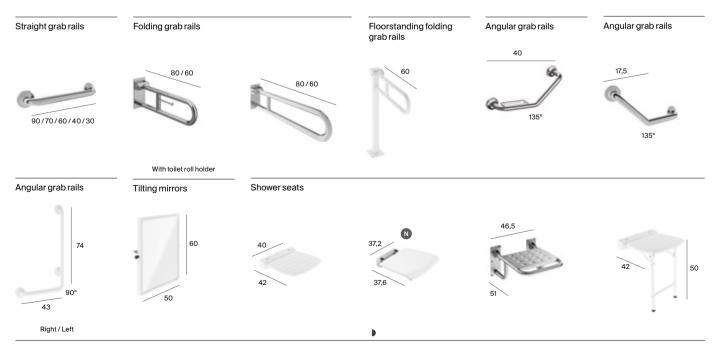


Access Pro



 $\label{thm:continuous} \mbox{Available in vinyl white only and in vinyl white with anti-bacterial coating. Dimensions in cm.}$

Access Comfort





Roca's Commitment to a Sustainable Future

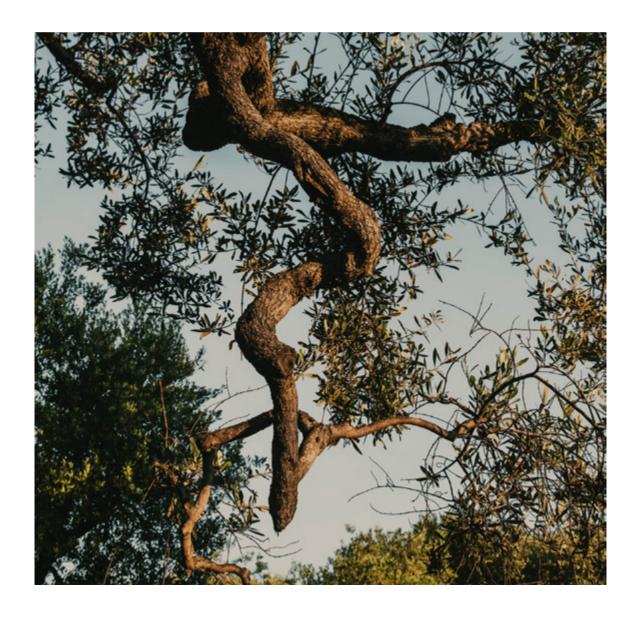
To make our economy fully sustainable is the great challenge of our generation. The pressure on our natural resources, coupled with the undeniable reality of climate change, requires each of us to rethink the ways we consume, move and behave. Roca's mission is to improve the daily lives of our customers today while at the same time making sure we leave a better world for the next generations.

Our commitment to sustainability starts from the very beginning, at the level of design. We implement sustainability in the very concept of our products, from toilets that use fewer litres of water per flush to faucets that avoid unnecessary use of the boiler. We've implemented

more sustainable solutions in our production processes, and get them to market using less fossil fuels and with smarter packaging.

But we want to go further. Looking forward, we are working to meet our goal of carbon neutrality by 2045 and we've also committed to the Science Based Targets initiative (SBTi), a volunteer programme by which companies define a clear path to reduce emissions in line with the Paris Agreement goals. The company's roadmap is also aligned with the Ten Principles of the United Nations Global Compact and the Sustainable Development Goals (SDGs) of the 2030 Agenda.

"Established in 1917, we remain a family-owned business to this day." notes Carlos Velazquez, Roca Group's Sustainability Director. "With this comes a deep sense of responsibility to ensure future generations are provided for." As a global leader in the manufacture of products for the home, we recognise that our actions set an example for the industry as a whole. Through our actions we hope to inspire others to make responsible choices. We are in the unique position of being able to contribute to water and energy savings in millions of homes worldwide. Each day, we're taking another step on our journey of more than 100 years of responsible growth.



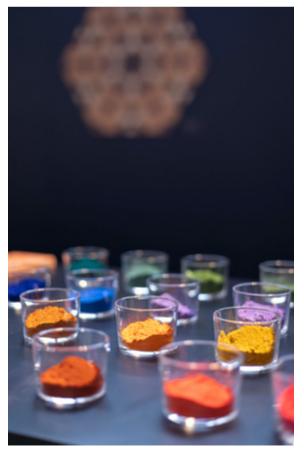


Anupama KundooCo-Creation: Architecture is Collaboration

"As passionate as I am about my work, my work is not about me," writes architect Anupama Kundoo, who presented a series of projects at Roca Gallery Barcelona from May-September 2022. The exhibition, Co-Creation: Architecture is Collaboration, is part of Roca's ongoing support of innovative designers and creatives and its engagement with sustainability and social development.

For the exhibition, Kundoo, whose socially engaged work is deeply connected with research and collaboration, invited various colleagues and professionals, such as NGOs, craftsmen, architects and academics, to work with her on different projects. The results included interior products, construction technologies and largescale urban projects and it highlighted Kundoo's ongoing investigation into critical topics from materials, to energy efficiency to the circular economy.

Kundoo has an unwavering generosity in her practice, and *Co-Creation: Architecture is Collaboration*, offered visitors the opportunity to see how process, research and collaboration can help us understand the power of thoughtful design and be inspired by its potential in making a better world.



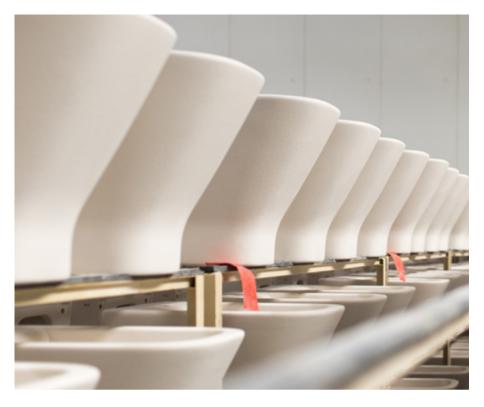




About Roca

Operating 76 production facilities across five continents, employing over 21,000 people and serving over 170 markets





We make people live the best bathroom experience.

Roca is a family-owned company dedicated to the design and production of solutions for the bathroom space. From our beginnings in Barcelona in 1917, we have grown into a global benchmark in sanitaryware. Roca is now one of the largest producers of bathroom products on the planet.

Our designs are intuitive and intentional. Our philosophy is one of perpetual improvement, and we constantly seek to improve our product experience. Drawing on the knowledge and expertise of our global network, as well as over 100 years of experience in the sector, we develop innovative solutions that refine your bathroom while bringing comfort and simplicity to your daily routine.

Design is ingrained in everything we do. Our team of experts, often through collaborations with some of the world's leading designers, consistently create products and collections that drive innovation in the sector. These teams, along with our cutting-edge facilities, manufacturing prowess and exceptional production capacity, have allowed us to maintain our position of global leadership for more than a century.

Even while achieving a presence in over 170 markets across the world, we have remained close to our roots. From the beginning, we have been active participants in Barcelona's design culture, where forward-thinking ideas and vernacular styles go hand-in-hand to create natural, intuitive solutions that enhance daily living. We will continue both to draw from and contribute to this community.

We recognise that our position of global leadership comes with responsibility. We seek to set the standard in sustainability at every step of the manufacturing process: from the acquisition of materials, through to production, logistics, packing and shipping. We design our products with sustainability and efficiency in mind, from toilets that minimise water consumption to furniture made with wood sourced from responsiblymanaged forests.

We also carry out projects that help address some of the most pressing global challenges of our time. To this end, our foundation We Are Water works to promote a culture of sustainable, responsible water management, and to provide safe,

reliable access to clean water in some of the most disadvantaged communities across the globe.

Our commitment to the planet extends into the social field. We are serious about our responsibility towards our employees and the communities we serve. Our aim of improving people's lives both within and outside the company has led us to promote initiatives that foster talent and improve the customer experience. We organise design competitions, such as the jumpthegap® and the One Day Design Challenge, which provide opportunities for emerging designers to showcase their creativity and expand their professional networks. And through our six international Roca Galleries, and web platform rocagallery.com, we host events, talks and articles which foster dialogue around some of the planet's most important issues.

We celebrate the small, daily moments of domestic happiness. The bathroom is an intimate space of self-care which can enhance users' daily lives. At the heart of our business is the desire to develop attractive and functional solutions that contribute to improved wellbeing and better standards of living.

Roca Worldwide

ROCA IN EUROPE

Austria

Mariazeller Strasse, 100 A-3150 Wilhelmsburg – Austria Telephone +43 2746 60 60 Fax +43 2746 60 60 380 www.at.roca.com

Benelux

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Bulgaria

5. Pirotska Str. 1301 Sofia – Bulgaria Telephone +359 2 9305910 Fax +359 2 9305919 www.roca.bg

Expo Bath Sofia

16, Maria Luiza Blvd 1000 Sofia - Bulgaria Telephone +359 2 939 60 90 Fax +359 2 939 60 80

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Expo Bath Praga

120 00 Praha - Ceská republika Telephone + 420 / 296 337 701

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DK-4600 Køge – Denmark
Telephone +45 56 287 287
Fax +45 56 287 237 www.export.roca.com

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Germany

Feincheswiese 17 D-56424 Staudt – Germany Telephone +49 2602 93 610 Fax +49 2602 93 6122 www.de.roca.com

Via Leonardo da Vinci. 24 20080 Casarile (MI) – Italy Telephone +39 02 90 016 000 Fax +39 02 90 016 010 www.it.roca.com

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Poland

ul. Wyczółkowskiego, 20 44-109 Gliwice – Poland Telephone +48 32 339 4100 Fax +48 32 339 4102

Portugal

Apartado 575 Ponte da Madalena 2416 - 905 Leiria - Portugal Telephone +351 244 720 000 Fax +351 244 722 373 www.roca.pt

Roca Lisboa Gallery

Praça dos Restauradores, 46 1250 - 188 Lisboa - Portugal Telephone +351 213 404 260 Fax +351 213 404 269 www.rocalisboagallery.com

Romania

Blvd. Preciziei nr. 1, Sector 6 062202 - Bucharest - Romania Telephone +4031 822 2310 Fax +4021 318 1418

Slovakia

Štefanovicova 12 811 04 Bratislava – Slovakia Telephone +421 252 621 024 Fax +421 252 621 025 www.sk.roca.com

Spain

Avda. Diagonal, 513 08029 Barcelona - Spain Telephone +34 93 366 1200 Fax +34 93 419 4501 www.roca.es

Roca Barcelona Gallery

Joan Güell, 211-213 08028 Barcelona - Spain Telephone +34 93 366 12 12 Fax + 34 93 339 68 74 www.rocabarcelonagallery.com

Roca Madrid Gallery

José Abascal, 57 28003 Madrid - Spain Telephone +34 91 442 3034 Fax + 34 91 399 2227 www.rocamadridgallery.com

Expo Baño Barcelona

Avda. Sarriá, 131-135 08017 Barcelona - Spain Telephone +34 93 280 2929 Fax +34 93 280 0236

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Wahlenstrasse 46 CH-4242 Laufen – Switzerland Telephone +41 61 765 71 11 Fax +41 61 761 29 22 www.export.roca.com

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19, Ak. Tupoleva str., office "Laufen" 04128 Kiev – Ukraine Telephone +380 44 499 0620 Fax +380 44 499 0621 www.roca.ua

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Roca London Gallery

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